

## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS

Forets pour métaux

Gris  
RoseDIN  
338

|                |          | BC2  | BC82     | BC02    | BC9  | BC5      | BC99     | BC58     | BC16     | BC66     | BC15 | BC18 |
|----------------|----------|------|----------|---------|------|----------|----------|----------|----------|----------|------|------|
| MATÉRIEL       |          | HSS  | HSS      | HSS-G   | HSS  | HSSCo 5% | HSSCo 5% | HSSCo 8% | HSS      | HSS      | HSS  | HSS  |
| AFFÛTAGE       |          |      |          |         |      |          |          |          |          |          |      |      |
| ANGLE AFFÛTAGE |          | 118° | 118°     | 118°    | 118° | 135°     | 135°     | 135°     | 135°     | 118°     | 118° | 118° |
| HÉLICE         |          |      |          |         |      |          |          |          |          |          |      |      |
| FINITION       |          | OX   | BRILLANT | DORÉ OX | OX   | DORÉ     | DORÉ     | DORÉ     | BRILLANT | BRILLANT | OX   | TiN  |
| APPLICATION    |          |      |          |         |      |          |          |          |          |          |      |      |
| Ø mm           | L1 x L2  | €    | €        | €       | €    | €        | €        | €        | €        | €        | €    | €    |
| 5,45           | 93 x 57  | 3,40 |          |         |      |          |          |          |          |          |      |      |
| 5,50           | 93 x 57  | 2,66 | 2,66     | 2,93    |      | 4,62     |          | 7,48     | 4,47     | 5,65     | 5,10 | 3,32 |
| 5,55           | 93 x 57  | 3,62 |          |         |      |          |          |          |          |          |      |      |
| 5,56           | 7/32"    | 1,19 |          |         |      | 5,22     |          |          |          |          |      |      |
| 5,60           | 93 x 57  | 3,63 | 3,63     | 3,92    |      | 5,49     |          | 9,25     |          |          |      | 3,88 |
| 5,65           | 93 x 57  | 3,62 |          |         |      |          |          |          |          |          |      |      |
| 5,70           | 93 x 57  | 3,63 | 3,63     | 3,92    |      | 5,49     |          | 9,25     |          |          |      | 3,88 |
| 5,75           | 93 x 57  | 3,47 | 3,47     | 3,81    |      | 5,21     |          | 8,37     | 6,17     | 8,59     |      | 3,84 |
| 5,80           | 93 x 57  | 3,38 | 3,38     | 3,77    |      | 5,49     |          | 9,25     |          |          |      | 3,73 |
| 5,85           | 93 x 57  | 3,40 |          |         |      |          |          |          |          |          |      |      |
| 5,90           | 93 x 57  | 3,38 | 3,38     | 3,74    |      | 5,49     |          |          |          |          |      | 3,73 |
| 5,95           | 15/64"   | 3,20 |          |         |      | 5,72     |          |          |          |          |      |      |
| 6,00           | 93 x 57  | 2,78 | 2,78     | 3,02    |      | 4,97     |          | 7,98     | 4,73     | 6,08     | 5,64 | 3,40 |
| 6,05           | 101 x 63 | 3,94 |          |         |      |          |          |          |          |          |      |      |
| 6,10           | 101 x 63 | 3,94 | 3,94     | 4,38    |      | 6,15     |          |          |          |          |      | 6,13 |
| 6,15           | 101 x 63 | 4,03 |          |         |      |          |          |          |          |          |      |      |
| 6,20           | 101 x 63 | 4,03 | 4,03     | 4,38    |      | 6,15     |          |          |          |          |      | 6,13 |
| 6,25           | 101 x 63 | 3,78 | 3,78     | 4,08    |      | 5,81     |          | 9,33     | 6,17     | 8,59     |      | 6,81 |
| 6,30           | 101 x 63 | 4,22 | 4,22     |         |      | 6,15     |          |          |          |          |      | 6,17 |
| 6,35           | 1/4"     | 3,03 |          |         |      | 5,85     |          |          |          |          |      |      |
| 6,40           | 101 x 63 | 4,38 | 4,38     |         |      | 6,17     |          |          |          |          |      | 6,14 |
| 6,45           | 101 x 63 | 4,24 |          |         |      |          |          |          |          |          |      |      |
| 6,50           | 101 x 63 | 3,29 | 3,29     | 3,58    |      | 5,96     |          | 9,30     | 5,51     | 6,77     | 6,97 | 5,81 |
| 6,55           | 101 x 63 | 5,33 |          |         |      |          |          |          |          |          |      |      |
| 6,60           | 101 x 63 | 5,24 | 5,24     |         |      | 7,42     |          |          |          |          |      | 6,97 |
| 6,65           | 101 x 63 | 5,33 |          |         |      |          |          |          |          |          |      |      |
| 6,70           | 101 x 63 | 5,30 | 5,30     | 5,65    |      | 7,42     |          | 11,92    |          |          |      | 6,97 |
| 6,75           | 109 x 69 | 3,99 | 3,99     | 4,31    |      | 6,94     |          | 10,88    | 7,43     | 10,36    |      | 6,93 |
| 6,80           | 109 x 69 | 3,99 | 3,99     | 4,31    |      | 6,94     |          | 10,88    | 7,43     | 10,36    |      | 6,94 |

## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS



|                                                                                |          | BTX         | TTX     | BC51        | BC95        | BC55        | BC57        | BC50        | BC7               | BC98              | BC42     |
|--------------------------------------------------------------------------------|----------|-------------|---------|-------------|-------------|-------------|-------------|-------------|-------------------|-------------------|----------|
| MATÉRIEL                                                                       |          | HSSCo<br>5% | HSS     | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | POINTE<br>CARBURE | POINTE<br>CARBURE | CARBURE  |
| AFFÛTAGE                                                                       |          |             |         |             |             |             |             |             |                   |                   |          |
| ANGLE<br>AFFÛTAGE                                                              |          |             |         |             |             |             |             |             |                   |                   |          |
| HÉLICE                                                                         |          |             |         |             |             |             |             |             |                   |                   |          |
| FINITION                                                                       |          | DORÉ        | TiAlSiN | TiAlN       | DORÉ<br>OX  | BRILLANT    | TiAlN       | TiAlN       | BRILLANT          | BRILLANT          | BRILLANT |
| APPLICATION                                                                    |          |             |         |             |             |             |             |             |                   |                   |          |
| Ø mm                                                                           | L1 x L2  | €           | €       | €           | €           | €           | €           | €           | €                 | €                 | €        |
| 5,45                                                                           | 93 x 57  |             |         |             |             |             |             |             |                   |                   |          |
| 5,50                                                                           | 93 x 57  | 5,21        | 4,96    | 5,48        | 5,58        | 7,01        | 9,73        | 10,16       | 19,65             | 15,80             | 40,14    |
| 5,55                                                                           | 93 x 57  |             |         |             |             |             |             |             |                   |                   |          |
| 5,56                                                                           | 7/32"    |             |         |             |             |             |             |             |                   |                   |          |
| 5,60                                                                           | 93 x 57  |             |         |             |             | 7,20        |             |             | 22,26             |                   | 46,38    |
| 5,65                                                                           | 93 x 57  |             |         |             |             |             |             |             |                   |                   |          |
| 5,70                                                                           | 93 x 57  |             |         |             |             | 7,06        |             |             | 22,93             |                   | 46,38    |
| 5,75                                                                           | 93 x 57  |             |         |             | 5,86        | 7,13        |             |             | 23,79             |                   |          |
| 5,80                                                                           | 93 x 57  |             |         |             |             | 7,20        | 11,13       |             | 22,93             |                   | 46,38    |
| 5,85                                                                           | 93 x 57  |             |         |             |             |             |             |             |                   |                   |          |
| 5,90                                                                           | 93 x 57  |             |         |             |             | 7,12        |             |             | 23,79             |                   | 46,38    |
| 5,95                                                                           | 15/64"   |             |         |             |             |             |             |             |                   |                   |          |
| 6,00                                                                           | 93 x 57  | 5,54        | 5,26    | 5,67        | 5,93        | 7,36        | 10,24       | 10,84       | 20,35             | 16,84             | 44,19    |
| 6,05                                                                           | 101 x 63 |             |         |             |             |             |             |             |                   |                   |          |
| 6,10                                                                           | 101 x 63 |             |         |             | 6,92        | 8,05        |             |             | 25,68             |                   | 57,44    |
| 6,15                                                                           | 101 x 63 |             |         |             |             |             |             |             |                   |                   |          |
| 6,20                                                                           | 101 x 63 |             |         |             |             | 8,34        | 16,05       |             | 25,68             |                   | 57,44    |
| 6,25                                                                           | 101 x 63 |             |         |             | 6,92        |             |             |             | 25,68             |                   |          |
| 6,30                                                                           | 101 x 63 |             |         |             |             | 8,27        |             |             | 25,68             |                   | 57,44    |
| 6,35                                                                           | 1/4"     |             |         |             |             |             |             |             |                   |                   |          |
| 6,40                                                                           | 101 x 63 |             |         |             |             | 8,27        |             |             | 25,68             |                   | 57,44    |
| 6,45                                                                           | 101 x 63 |             |         |             |             |             |             |             |                   |                   |          |
| 6,50                                                                           | 101 x 63 | 6,47        | 6,15    | 10,55       | 6,92        | 8,27        | 15,77       | 12,77       | 22,72             | 17,16             | 55,14    |
| 6,55                                                                           | 101 x 63 |             |         |             |             |             |             |             |                   |                   |          |
| 6,60                                                                           | 101 x 63 |             |         |             |             | 8,89        |             |             | 26,48             |                   | 71,42    |
| 6,65                                                                           | 101 x 63 |             |         |             |             |             |             |             |                   |                   |          |
| 6,70                                                                           | 101 x 63 |             |         |             |             | 8,89        |             |             | 26,48             |                   | 71,42    |
| 6,75                                                                           | 109 x 69 |             |         | 11,06       | 7,79        |             |             |             | 26,48             |                   |          |
| 6,80                                                                           | 109 x 69 | 7,34        | 7,17    | 11,06       | 8,00        | 9,12        | 17,35       | 25,75       | 20,54             | 66,31             |          |
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## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS

Forets pour métaux

Gris  
RoseDIN  
338

|                   |          | BC2  | BC82     | BC02       | BC9  | BC5         | BC99        | BC58        | BC16     | BC66     | BC15 | BC18 |
|-------------------|----------|------|----------|------------|------|-------------|-------------|-------------|----------|----------|------|------|
| MATÉRIEL          |          | HSS  | HSS      | HSS-G      | HSS  | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>8% | HSS      | HSS      | HSS  | HSS  |
| AFFÛTAGE          |          |      |          |            |      |             |             |             |          |          |      |      |
| ANGLE<br>AFFÛTAGE |          | 118° | 118°     | 118°       | 118° | 135°        | 135°        | 135°        | 135°     | 118°     | 118° | 118° |
| HÉLICE            |          |      |          |            |      |             |             |             |          |          |      |      |
| FINITION          |          | OX   | BRILLANT | DORÉ<br>OX | OX   | DORÉ        | DORÉ        | DORÉ        | BRILLANT | BRILLANT | OX   | TiN  |
| APPLICATION       |          |      |          |            |      |             |             |             |          |          |      |      |
| Ø mm              | L1 x L2  | €    | €        | €          | €    | €           | €           | €           | €        | €        | €    | €    |
| 6,85              | 109 x 69 | 5,85 |          |            |      |             |             |             |          |          |      |      |
| 6,90              | 109 x 69 | 5,86 | 5,86     |            |      | 7,42        |             |             |          |          |      | 7,02 |
| 6,95              | 109 x 69 | 5,86 |          |            |      |             |             |             |          |          |      |      |
| 7,00              | 109 x 69 | 3,99 | 3,99     | 4,31       |      | 6,56        |             | 9,74        | 6,03     | 7,19     | 7,90 | 6,21 |
| 7,05              | 109 x 69 | 6,16 |          |            |      |             |             |             |          |          |      |      |
| 7,10              | 109 x 69 | 6,15 | 6,15     |            |      | 9,42        |             |             |          |          |      | 8,14 |
| 7,14              | 9/32"    | 5,89 |          |            |      | 8,89        |             |             |          |          |      |      |
| 7,15              | 109 x 69 | 6,17 |          |            |      |             |             |             |          |          |      |      |
| 7,20              | 109 x 69 | 6,15 | 6,15     |            |      | 9,42        |             |             |          |          | 8,39 | 8,14 |
| 7,25              | 109 x 69 | 5,08 | 5,08     | 5,45       |      | 8,88        |             | 13,24       | 9,82     | 13,59    |      | 7,60 |
| 7,30              | 109 x 69 | 6,16 | 6,16     |            |      | 9,43        |             |             |          |          |      | 8,14 |
| 7,35              | 109 x 69 | 6,15 |          |            |      |             |             |             |          |          |      |      |
| 7,40              | 109 x 69 | 6,16 | 6,16     | 6,65       |      | 9,43        |             |             |          |          |      | 8,14 |
| 7,45              | 109 x 69 | 6,36 |          |            |      |             |             |             |          |          |      |      |
| 7,50              | 109 x 69 | 4,22 | 4,22     | 4,54       |      | 6,95        |             | 10,39       | 6,45     | 8,40     | 8,39 | 7,10 |
| 7,54              | 19/64"   | 6,89 |          |            |      | 10,77       |             |             |          |          |      |      |
| 7,55              | 117 x 75 | 7,30 |          |            |      |             |             |             |          |          |      |      |
| 7,60              | 117 x 75 | 7,26 | 7,26     |            |      | 11,36       |             |             |          |          |      | 8,42 |
| 7,65              | 117 x 75 | 7,30 |          |            |      |             |             |             |          |          |      |      |
| 7,70              | 117 x 75 | 7,26 | 7,26     |            |      | 11,33       |             |             |          |          |      | 8,42 |
| 7,75              | 117 x 75 | 5,61 | 5,61     | 6,04       |      | 10,75       |             | 16,04       | 12,49    | 18,12    |      | 8,04 |
| 7,80              | 117 x 75 | 7,37 | 7,37     | 7,99       |      | 11,33       |             |             |          |          |      | 8,39 |
| 7,85              | 117 x 75 | 7,39 |          |            |      |             |             |             |          |          |      |      |
| 7,90              | 117 x 75 | 7,37 | 7,37     | 7,99       |      | 11,39       |             |             |          |          |      | 8,39 |
| 7,94              | 5/16"    | 6,29 |          |            |      | 10,74       |             |             |          |          |      |      |
| 7,95              | 117 x 75 | 7,37 |          |            |      |             |             |             |          |          |      |      |
| 8,00              | 117 x 75 | 4,84 | 4,84     | 5,23       |      | 8,16        |             | 12,17       | 7,52     | 8,93     | 9,58 | 7,42 |
| 8,05              | 117 x 75 | 7,57 |          |            |      |             |             |             |          |          |      |      |
| 8,10              | 117 x 75 | 7,57 | 7,57     | 7,99       |      | 10,77       |             |             |          |          |      | 9,81 |

Distributeur : RL DISTRIPRO - 01390 Saint-Andre-de-Corcy - www.rldistribro.com

## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS



|                   |          | BTX         | TTX     | BC51        | BC95        | BC55        | BC57        | BC50        | BC7               | BC98              | BC42     |
|-------------------|----------|-------------|---------|-------------|-------------|-------------|-------------|-------------|-------------------|-------------------|----------|
| MATÉRIEL          |          | HSSCo<br>5% | HSS     | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | POINTE<br>CARBURE | POINTE<br>CARBURE | CARBURE  |
| AFFÛTAGE          |          |             |         |             |             |             |             |             |                   |                   |          |
| ANGLE<br>AFFÛTAGE |          |             |         |             |             |             |             |             |                   |                   |          |
| HÉLICE            |          |             |         |             |             |             |             |             |                   |                   |          |
| FINITION          |          | DORÉ        | TiAlSiN | TiAlN       | DORÉ<br>OX  | BRILLANT    | TiAlN       | TiAlN       | BRILLANT          | BRILLANT          | BRILLANT |
| APPLICATION       |          |             |         |             |             |             |             |             |                   |                   |          |
| Ø mm              | L1 x L2  | €           | €       | €           | €           | €           | €           | €           | €                 | €                 | €        |
| 6,85              | 109 x 69 |             |         |             |             | 9,22        |             |             | 26,48             | 20,54             | 71,42    |
| 6,90              | 109 x 69 |             |         |             |             |             |             |             |                   |                   |          |
| 6,95              | 109 x 69 |             |         |             |             |             |             |             |                   |                   |          |
| 7,00              | 109 x 69 | 7,09        | 6,73    | 11,14       | 7,58        | 9,57        | 16,86       | 13,34       | 24,76             | 19,21             | 64,19    |
| 7,05              | 109 x 69 |             |         |             |             |             |             |             |                   |                   |          |
| 7,10              | 109 x 69 |             |         |             |             | 10,01       |             |             | 27,77             | 22,11             | 81,69    |
| 7,14              | 9/32"    |             |         |             |             |             |             |             |                   |                   |          |
| 7,15              | 109 x 69 |             |         |             |             |             |             |             |                   |                   |          |
| 7,20              | 109 x 69 |             |         |             |             | 10,09       | 19,95       |             | 27,77             |                   | 81,69    |
| 7,25              | 109 x 69 |             |         |             | 8,00        |             |             |             | 27,77             |                   |          |
| 7,30              | 109 x 69 |             |         |             |             | 10,51       |             |             | 27,77             |                   | 81,69    |
| 7,35              | 109 x 69 |             |         |             |             |             |             |             |                   |                   |          |
| 7,40              | 109 x 69 |             |         |             |             | 10,65       |             |             | 27,77             |                   | 81,69    |
| 7,45              | 109 x 69 |             |         |             |             |             |             |             |                   |                   |          |
| 7,50              | 109 x 69 | 7,52        | 7,14    | 11,44       | 8,04        | 10,64       | 17,57       | 14,83       | 25,56             | 20,19             | 70,35    |
| 7,54              | 19/64"   |             |         |             |             |             |             |             |                   |                   |          |
| 7,55              | 117 x 75 |             |         |             |             |             |             |             |                   |                   |          |
| 7,60              | 117 x 75 |             |         |             |             | 11,29       |             |             | 29,83             |                   | 81,69    |
| 7,65              | 117 x 75 |             |         |             |             |             |             |             |                   |                   |          |
| 7,70              | 117 x 75 |             |         |             |             | 11,92       |             |             | 29,83             |                   | 81,69    |
| 7,75              | 117 x 75 |             |         |             | 9,23        |             |             |             | 29,83             |                   |          |
| 7,80              | 117 x 75 |             |         |             |             | 11,92       | 20,84       |             | 29,83             |                   | 81,69    |
| 7,85              | 117 x 75 |             |         |             |             |             |             |             |                   |                   |          |
| 7,90              | 117 x 75 |             |         |             |             | 11,92       |             |             | 29,83             |                   | 81,69    |
| 7,94              | 5/16"    |             |         |             |             |             |             |             |                   |                   |          |
| 7,95              | 117 x 75 |             |         |             |             |             |             |             |                   |                   |          |
| 8,00              | 117 x 75 | 8,46        | 8,03    | 12,13       | 9,43        | 12,00       | 19,39       | 14,75       | 27,52             | 22,55             | 78,55    |
| 8,05              | 117 x 75 |             |         |             |             |             |             |             |                   |                   |          |
| 8,10              | 117 x 75 |             |         |             |             |             |             |             |                   |                   |          |

## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS

Forets pour métaux

Gris  
RoseDIN  
338

|                |          | BC2   | BC82     | BC02    | BC9  | BC5      | BC99     | BC58     | BC16     | BC66     | BC15  | BC18  |
|----------------|----------|-------|----------|---------|------|----------|----------|----------|----------|----------|-------|-------|
| MATÉRIEL       |          | HSS   | HSS      | HSS-G   | HSS  | HSSCo 5% | HSSCo 5% | HSSCo 8% | HSS      | HSS      | HSS   | HSS   |
| AFFÛTAGE       |          |       |          |         |      |          |          |          |          |          |       |       |
| ANGLE AFFÛTAGE |          | 118°  | 118°     | 118°    | 118° | 135°     | 135°     | 135°     | 135°     | 118°     | 118°  | 118°  |
| HÉLICE         |          |       |          |         |      |          |          |          |          |          |       |       |
| FINITION       |          | OX    | BRILLANT | DORÉ OX | OX   | DORÉ     | DORÉ     | DORÉ     | BRILLANT | BRILLANT | OX    | TiN   |
| APPLICATION    |          |       |          |         |      |          |          |          |          |          |       |       |
| Ø mm           | L1 x L2  | €     | €        | €       | €    | €        | €        | €        | €        | €        | €     | €     |
| 8,15           | 117 x 75 | 7,56  |          |         |      |          |          |          |          |          |       |       |
| 8,20           | 117 x 75 | 7,51  | 7,51     | 8,17    |      | 10,91    |          |          |          |          |       | 9,81  |
| 8,25           | 117 x 75 | 5,64  | 5,64     | 6,12    |      | 10,22    |          | 15,45    | 12,10    | 16,90    |       | 8,84  |
| 8,30           | 117 x 75 | 7,82  | 7,82     | 8,50    |      | 10,91    |          |          |          |          |       | 9,90  |
| 8,33           | 21/64"   | 7,44  |          |         |      | 10,29    |          |          |          |          |       |       |
| 8,35           | 117 x 75 | 7,86  |          |         |      |          |          |          |          |          |       |       |
| 8,40           | 117 x 75 | 7,88  | 7,88     |         |      | 10,91    |          |          |          |          |       | 9,90  |
| 8,45           | 117 x 75 | 7,88  |          |         |      |          |          |          |          |          |       |       |
| 8,50           | 117 x 75 | 5,22  | 5,22     | 5,64    |      | 8,48     |          | 12,78    | 7,89     | 10,36    | 10,38 | 8,46  |
| 8,55           | 125 x 81 | 9,90  |          |         |      |          |          |          |          |          |       |       |
| 8,60           | 125 x 81 | 9,47  | 9,47     | 10,68   |      | 13,83    |          |          |          |          |       | 10,64 |
| 8,65           | 125 x 81 | 9,65  |          |         |      |          |          |          |          |          |       |       |
| 8,70           | 125 x 81 | 9,47  | 9,47     |         |      | 13,83    |          | 21,66    |          |          |       | 10,64 |
| 8,73           | 11/32"   | 7,02  |          |         |      | 12,27    |          |          |          |          |       |       |
| 8,75           | 125 x 81 | 7,45  | 7,45     | 8,20    |      | 13,00    |          | 19,71    | 15,22    | 19,54    |       | 10,03 |
| 8,80           | 125 x 81 | 9,50  | 9,50     | 10,76   |      | 13,83    |          |          |          |          |       | 10,65 |
| 8,85           | 125 x 81 | 9,71  |          |         |      |          |          |          |          |          |       |       |
| 8,90           | 125 x 81 | 9,70  | 9,70     |         |      | 13,83    |          |          |          |          |       | 10,65 |
| 8,95           | 125 x 81 | 9,71  |          |         |      |          |          |          |          |          |       |       |
| 9,00           | 125 x 81 | 6,39  | 6,39     | 6,89    |      | 10,80    |          | 16,31    | 9,98     | 11,01    | 12,24 | 9,07  |
| 9,05           | 125 x 81 | 10,01 |          |         |      |          |          |          |          |          |       |       |
| 9,10           | 125 x 81 | 9,91  | 9,91     |         |      | 15,36    |          |          |          |          |       | 11,33 |
| 9,13           | 23/64"   | 9,45  |          |         |      | 14,51    |          |          |          |          |       |       |
| 9,15           | 125 x 81 | 10,01 |          |         |      |          |          |          |          |          |       |       |
| 9,20           | 125 x 81 | 10,01 | 10,01    |         |      | 15,32    |          |          |          |          |       | 11,33 |
| 9,25           | 125 x 81 | 7,65  | 7,65     | 8,31    |      | 14,34    |          | 21,80    | 16,88    | 26,58    |       | 10,02 |
| 9,30           | 125 x 81 | 9,27  | 9,27     |         |      | 15,34    |          |          |          |          |       | 10,95 |
| 9,35           | 125 x 81 | 12,30 |          |         |      |          |          |          |          |          |       |       |
| 9,40           | 125 x 81 | 9,27  | 9,27     |         |      | 15,29    |          |          |          |          |       | 10,95 |
| 9,45           | 125 x 81 | 9,29  |          |         |      |          |          |          |          |          |       |       |

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## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS



|                   |          | BTX         | TTX     | BC51        | BC95        | BC55        | BC57        | BC50        | BC7               | BC98              | BC42     |
|-------------------|----------|-------------|---------|-------------|-------------|-------------|-------------|-------------|-------------------|-------------------|----------|
| MATÉRIEL          |          | HSSCo<br>5% | HSS     | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | POINTE<br>CARBURE | POINTE<br>CARBURE | CARBURE  |
| AFFÛTAGE          |          |             |         |             |             |             |             |             |                   |                   |          |
| ANGLE<br>AFFÛTAGE |          |             |         |             |             |             |             |             |                   |                   |          |
| HÉLICE            |          |             |         |             |             |             |             |             |                   |                   |          |
| FINITION          |          | DORÉ        | TiAlSiN | TiAlN       | DORÉ<br>OX  | BRILLANT    | TiAlN       | TiAlN       | BRILLANT          | BRILLANT          | BRILLANT |
| APPLICATION       |          |             |         |             |             |             |             |             |                   |                   |          |
| Ø mm              | L1 x L2  | €           | €       | €           | €           | €           | €           | €           | €                 | €                 | €        |
| 8,15              | 117 x 75 |             |         |             |             |             |             |             |                   |                   |          |
| 8,20              | 117 x 75 |             |         |             |             | 12,08       | 25,07       |             | 31,86             |                   | 95,04    |
| 8,25              | 117 x 75 |             |         |             | 9,69        |             |             |             | 31,86             |                   |          |
| 8,30              | 117 x 75 |             |         |             |             | 12,54       |             |             | 31,86             |                   | 95,04    |
| 8,33              | 21/64"   |             |         |             |             |             |             |             |                   |                   |          |
| 8,35              | 117 x 75 |             |         |             |             |             |             |             |                   |                   |          |
| 8,40              | 117 x 75 |             |         |             |             | 12,54       |             |             | 31,86             |                   | 95,04    |
| 8,45              | 117 x 75 |             |         |             |             |             |             |             |                   |                   |          |
| 8,50              | 117 x 75 | 9,19        | 8,72    | 13,57       | 9,83        | 12,93       | 21,07       | 16,26       | 28,56             | 22,55             | 91,37    |
| 8,55              | 125 x 81 |             |         |             |             |             |             |             |                   |                   |          |
| 8,60              | 125 x 81 |             |         |             |             | 14,38       |             |             | 34,22             | 27,27             | 110,16   |
| 8,65              | 125 x 81 |             |         |             |             |             |             |             |                   |                   |          |
| 8,70              | 125 x 81 |             |         |             |             | 14,45       |             |             | 34,22             |                   | 110,16   |
| 8,73              | 11/32"   |             |         |             |             |             |             |             |                   |                   |          |
| 8,75              | 125 x 81 |             |         |             | 12,04       |             |             |             | 34,22             |                   |          |
| 8,80              | 125 x 81 |             |         |             |             | 14,88       | 27,65       |             | 34,22             |                   | 110,16   |
| 8,85              | 125 x 81 |             |         |             |             |             |             |             |                   |                   |          |
| 8,90              | 125 x 81 |             |         |             |             | 14,86       |             |             | 34,22             |                   | 110,16   |
| 8,95              | 125 x 81 |             |         |             |             |             |             |             |                   |                   |          |
| 9,00              | 125 x 81 | 11,02       | 10,48   | 15,03       | 12,54       | 15,38       | 24,78       | 17,98       | 29,55             | 24,45             | 99,32    |
| 9,05              | 125 x 81 |             |         |             |             |             |             |             |                   |                   |          |
| 9,10              | 125 x 81 |             |         |             | 12,98       | 15,50       |             |             | 37,00             |                   | 121,01   |
| 9,13              | 23/64"   |             |         |             |             |             |             |             |                   |                   |          |
| 9,15              | 125 x 81 |             |         |             |             |             |             |             |                   |                   |          |
| 9,20              | 125 x 81 |             |         |             | 12,98       | 15,76       | 28,60       |             | 37,00             |                   | 121,01   |
| 9,25              | 125 x 81 |             |         |             | 12,98       |             |             |             | 37,00             |                   |          |
| 9,30              | 125 x 81 |             |         |             | 12,98       | 17,28       |             |             | 37,00             |                   | 121,01   |
| 9,35              | 125 x 81 |             |         |             |             |             |             |             |                   |                   |          |
| 9,40              | 125 x 81 |             |         |             |             |             |             |             |                   |                   |          |
| 9,45              | 125 x 81 |             |         |             |             |             |             |             |                   |                   |          |

## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS

Forets pour métaux

Gris  
RoseDIN  
338

|                |          | BC2   | BC82     | BC02    | BC9   | BC5      | BC99     | BC58     | BC16     | BC66     | BC15  | BC18  |
|----------------|----------|-------|----------|---------|-------|----------|----------|----------|----------|----------|-------|-------|
| MATÉRIEL       |          | HSS   | HSS      | HSS-G   | HSS   | HSSCo 5% | HSSCo 5% | HSSCo 8% | HSS      | HSS      | HSS   | HSS   |
| AFFÛTAGE       |          |       |          |         |       |          |          |          |          |          |       |       |
| ANGLE AFFÛTAGE |          | 118°  | 118°     | 118°    | 118°  | 135°     | 135°     | 135°     | 135°     | 118°     | 118°  | 118°  |
| HÉLICE         |          |       |          |         |       |          |          |          |          |          |       |       |
| FINITION       |          | OX    | BRILLANT | DORÉ OX | OX    | DORÉ     | DORÉ     | DORÉ     | BRILLANT | BRILLANT | OX    | TiN   |
| APPLICATION    |          |       |          |         |       |          |          |          |          |          |       |       |
| Ø mm           | L1 x L2  | €     | €        | €       | €     | €        | €        | €        | €        | €        | €     | €     |
| 9,50           | 125 x 81 | 6,95  | 6,95     | 7,46    |       | 11,17    |          | 16,89    | 10,37    | 12,89    | 13,44 | 9,45  |
| 9,52           | 3/8"     | 6,50  |          |         |       | 10,64    |          |          |          |          |       |       |
| 9,55           | 133 x 87 | 11,94 |          |         |       |          |          |          |          |          |       |       |
| 9,60           | 133 x 87 | 11,47 | 11,47    |         |       | 17,98    |          |          |          |          |       | 12,58 |
| 9,65           | 133 x 87 | 11,62 |          |         |       |          |          |          |          |          |       |       |
| 9,70           | 133 x 87 | 11,47 | 11,47    |         |       | 17,98    |          |          |          |          |       | 12,47 |
| 9,75           | 133 x 87 | 8,60  | 8,60     | 9,38    |       | 16,93    |          | 25,70    | 16,97    | 28,85    |       | 10,70 |
| 9,80           | 133 x 87 | 11,54 | 11,54    |         |       | 17,98    |          |          |          |          |       | 12,40 |
| 9,85           | 133 x 87 | 11,66 |          |         |       |          |          |          |          |          |       |       |
| 9,90           | 133 x 87 | 11,66 | 11,66    | 12,65   |       | 17,98    |          |          |          |          |       | 12,40 |
| 9,92           | 25/64"   | 11,11 |          |         |       | 16,97    |          |          |          |          |       |       |
| 9,95           | 133 x 87 | 11,65 |          |         |       |          |          |          |          |          |       |       |
| 10,00          | 133 x 87 | 7,45  | 7,45     | 8,02    | 12,08 | 12,34    |          | 18,65    | 11,48    | 13,40    | 14,78 | 9,80  |
| 10,10          | 133 x 87 | 10,01 | 10,01    | 10,79   |       | 20,68    |          |          |          |          |       |       |
| 10,20          | 133 x 87 | 9,29  | 9,29     | 10,01   |       | 17,43    |          | 33,72    |          |          |       | 15,36 |
| 10,25          | 133 x 87 | 10,37 | 10,37    | 12,39   | 15,92 | 21,32    |          | 33,72    | 18,85    | 32,89    |       | 17,46 |
| 10,30          | 133 x 87 | 11,66 | 11,66    | 12,52   |       | 20,72    |          |          |          |          |       |       |
| 10,32          | 13/32"   | 11,11 |          |         |       | 19,65    |          |          |          |          |       |       |
| 10,40          | 133 x 87 | 11,66 | 11,66    |         |       | 20,68    |          |          |          |          |       |       |
| 10,50          | 133 x 87 | 9,26  | 9,26     | 9,99    | 13,59 | 17,44    | 26,51    | 27,44    | 15,32    | 16,10    | 18,72 | 14,23 |
| 10,60          | 133 x 87 | 12,80 | 12,80    |         |       | 24,04    |          |          |          |          |       |       |
| 10,70          | 142 x 94 | 12,80 | 12,80    |         |       | 24,04    |          |          |          |          |       |       |
| 10,72          | 27/64"   | 11,38 |          |         |       | 23,56    |          |          |          |          |       |       |
| 10,75          | 142 x 94 | 11,97 | 11,97    | 12,76   | 18,00 | 24,99    |          | 39,23    | 22,04    | 30,02    |       | 18,01 |
| 10,80          | 142 x 94 | 14,19 | 14,19    |         |       | 24,04    |          |          |          |          |       |       |
| 10,90          | 142 x 94 | 14,19 | 14,19    |         |       | 24,09    |          |          |          |          |       |       |
| 11,00          | 142 x 94 | 10,82 | 10,82    | 11,67   | 15,33 | 19,26    | 28,31    | 30,24    | 16,63    | 17,91    | 22,32 | 14,98 |
| 11,10          | 142 x 94 | 14,49 | 14,49    |         |       | 27,43    |          |          |          |          |       |       |
| 11,11          | 7/16"    | 13,77 |          |         |       | 25,87    |          |          |          |          |       |       |
| 11,20          | 142 x 94 | 14,49 | 14,49    |         |       | 27,43    |          |          |          |          |       |       |

## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS



|                   |          | BTX               | TTX              | BC51                     | BC95        | BC55        | BC57        | BC50             | BC7               | BC98              | BC42                     |
|-------------------|----------|-------------------|------------------|--------------------------|-------------|-------------|-------------|------------------|-------------------|-------------------|--------------------------|
| MATÉRIEL          |          | HSSCo<br>5%       | HSS              | HSSCo<br>5%              | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5%      | POINTE<br>CARBURE | POINTE<br>CARBURE | CARBURE                  |
| AFFÛTAGE          |          |                   |                  |                          |             |             |             |                  |                   |                   |                          |
| ANGLE<br>AFFÛTAGE |          | 135°              | 135°             | 135°                     | 130°        | 135°        | 135°        | 118°             | 118°              | 135°              | 135°                     |
| HÉLICE            |          | 38°<br>"S"        | 38°<br>"S"       | 30°<br>"N"               | Ø ≥ 3       | 38°<br>"S"  | 38°<br>"S"  | 38°<br>"N"       | 30°<br>"N"        | 30°<br>"N"        | 35°<br>"N"               |
| FINITION          |          | DORÉ              | TiAlSiN          | TiAlN                    | DORÉ<br>OX  | BRILLANT    | TiAlN       | TiAlN            | BRILLANT          | BRILLANT          | BRILLANT                 |
| APPLICATION       |          | <br>120<br>Kg/mm² | <br>80<br>Kg/mm² | <br>HAUTE<br>PERFORMANCE | <br>INOX    | <br>INOX    | <br>INOX    | <br>INOX<br>Plus | <br>FONTE         | <br>70 HRc        | <br>HAUTE<br>PERFORMANCE |
| Ø mm              | L1 x L2  | €                 | €                | €                        | €           | €           | €           | €                | €                 | €                 | €                        |
| 9,50              | 125 x 81 | 11,95             | 11,35            | 15,26                    | 12,98       | 16,81       | 25,20       | 19,03            | 32,24             | 26,67             | 116,36                   |
| 9,52              | 3/8"     |                   |                  |                          |             |             |             |                  |                   |                   |                          |
| 9,55              | 133 x 87 |                   |                  |                          |             |             |             |                  |                   |                   |                          |
| 9,60              | 133 x 87 |                   |                  |                          |             | 17,28       |             |                  | 39,69             |                   | 128,34                   |
| 9,65              | 133 x 87 |                   |                  |                          |             |             |             |                  |                   |                   |                          |
| 9,70              | 133 x 87 |                   |                  |                          |             | 18,30       |             |                  | 39,69             |                   | 128,34                   |
| 9,75              | 133 x 87 |                   |                  |                          |             |             |             |                  | 39,69             |                   |                          |
| 9,80              | 133 x 87 |                   |                  |                          |             | 18,38       | 31,23       |                  | 39,69             |                   | 128,34                   |
| 9,85              | 133 x 87 |                   |                  |                          |             |             |             |                  |                   |                   |                          |
| 9,90              | 133 x 87 |                   |                  |                          |             | 18,12       |             |                  | 39,69             |                   | 128,34                   |
| 9,92              | 25/64"   |                   |                  |                          |             |             |             |                  |                   |                   |                          |
| 9,95              | 133 x 87 |                   |                  |                          |             |             |             |                  |                   |                   |                          |
| 10,00             | 133 x 87 | 12,41             | 11,78            | 16,01                    | 14,28       | 19,46       | 27,11       | 19,79            | 33,07             | 27,37             | 121,97                   |
| 10,10             | 133 x 87 |                   |                  |                          |             |             |             |                  | 44,44             |                   |                          |
| 10,20             | 133 x 87 | 14,46             | 13,73            | 27,57                    | 19,27       | 20,31       | 38,36       | 26,19            | 42,82             | 35,42             | 145,94                   |
| 10,25             | 133 x 87 |                   |                  |                          | 19,28       |             |             |                  | 44,44             |                   |                          |
| 10,30             | 133 x 87 |                   |                  |                          |             |             |             |                  | 44,44             | 35,42             |                          |
| 10,32             | 13/32"   |                   |                  |                          |             |             |             |                  |                   |                   |                          |
| 10,40             | 133 x 87 |                   |                  |                          |             |             |             |                  | 44,44             |                   |                          |
| 10,50             | 133 x 87 | 15,08             | 14,33            | 27,55                    | 19,28       | 22,05       | 39,20       | 25,49            | 39,72             | 35,15             | 136,31                   |
| 10,60             | 133 x 87 |                   |                  |                          |             |             |             |                  | 47,28             |                   |                          |
| 10,70             | 142 x 94 |                   |                  |                          |             |             |             |                  | 47,28             |                   |                          |
| 10,72             | 27/64"   |                   |                  |                          |             |             |             |                  |                   |                   |                          |
| 10,75             | 142 x 94 |                   |                  |                          | 20,94       |             |             |                  | 47,28             |                   |                          |
| 10,80             | 142 x 94 |                   |                  |                          |             | 22,65       |             |                  | 47,28             |                   |                          |
| 10,90             | 142 x 94 |                   |                  |                          |             |             |             |                  | 47,28             |                   |                          |
| 11,00             | 142 x 94 | 16,64             | 15,80            | 28,72                    | 21,28       | 28,40       | 41,27       | 28,20            | 42,66             | 35,31             | 166,56                   |
| 11,10             | 142 x 94 |                   |                  |                          | 21,78       |             |             |                  | 50,65             |                   |                          |
| 11,11             | 7/16"    |                   |                  |                          |             |             |             |                  |                   |                   |                          |
| 11,20             | 142 x 94 |                   |                  |                          | 22,80       | 29,47       |             |                  | 50,65             |                   |                          |

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## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS

Forets pour métaux

Gris  
RoseDIN  
338

|                |           | BC2   | BC82     | BC02    | BC9   | BC5      | BC99     | BC58     | BC16     | BC66     | BC15  | BC18  |
|----------------|-----------|-------|----------|---------|-------|----------|----------|----------|----------|----------|-------|-------|
| MATÉRIEL       |           | HSS   | HSS      | HSS-G   | HSS   | HSSCo 5% | HSSCo 5% | HSSCo 8% | HSS      | HSS      | HSS   | HSS   |
| AFFÛTAGE       |           |       |          |         |       |          |          |          |          |          |       |       |
| ANGLE AFFÛTAGE |           | 118°  | 118°     | 118°    | 118°  | 135°     | 135°     | 135°     | 135°     | 118°     | 118°  | 118°  |
| HÉLICE         |           |       |          |         |       |          |          |          |          |          |       |       |
| FINITION       |           | OX    | BRILLANT | DORÉ OX | OX    | DORÉ     | DORÉ     | DORÉ     | BRILLANT | BRILLANT | OX    | TiN   |
| APPLICATION    |           |       |          |         |       |          |          |          |          |          |       |       |
| Ø mm           | L1 x L2   | €     | €        | €       | €     | €        | €        | €        | €        | €        | €     | €     |
| 11,25          | 142 x 94  | 12,28 | 12,28    | 13,72   | 19,04 | 28,45    |          | 46,01    | 29,02    | 39,55    |       | 18,17 |
| 11,30          | 142 x 94  | 14,19 | 14,19    |         |       | 27,41    |          |          |          |          |       |       |
| 11,40          | 142 x 94  | 14,19 | 14,19    |         |       | 27,43    |          |          |          |          |       |       |
| 11,50          | 142 x 94  | 11,54 | 11,54    | 12,50   | 16,24 | 23,04    | 30,63    | 38,69    | 19,66    | 21,54    | 25,37 | 15,99 |
| 11,51          | 29/64"    | 11,00 |          |         |       | 21,85    |          |          |          |          |       |       |
| 11,60          | 142 x 94  | 14,19 | 14,19    |         |       | 28,31    |          |          |          |          |       |       |
| 11,70          | 142 x 94  | 14,19 | 14,19    |         |       | 28,31    |          |          |          |          |       |       |
| 11,75          | 142 x 94  | 12,28 | 12,28    | 14,13   | 20,75 | 29,42    |          | 49,51    | 28,47    | 39,55    |       | 18,17 |
| 11,80          | 142 x 94  | 15,56 | 15,56    |         |       | 28,31    |          |          |          |          |       |       |
| 11,90          | 151 x 101 | 15,56 | 15,56    |         |       | 28,31    |          |          |          |          |       |       |
| 11,91          | 15/32"    | 14,81 |          |         |       | 26,83    |          |          |          |          |       |       |
| 12,00          | 151 x 101 | 12,92 | 12,92    | 13,93   | 17,70 | 24,57    | 32,84    | 41,44    | 21,08    | 23,32    | 27,24 | 17,48 |
| 12,10          | 151 x 101 | 18,11 | 18,11    |         |       | 32,90    |          |          |          |          |       |       |
| 12,20          | 151 x 101 | 18,11 | 18,11    |         |       | 32,90    |          |          |          |          |       |       |
| 12,25          | 151 x 101 | 16,01 | 16,01    | 17,32   | 22,53 | 34,04    |          | 59,10    | 39,56    | 53,91    |       | 23,21 |
| 12,30          | 151 x 101 | 17,06 | 17,06    |         |       | 32,90    |          |          |          |          |       |       |
| 12,40          | 151 x 101 | 17,06 | 17,06    |         |       | 32,90    |          |          |          |          |       |       |
| 12,50          | 151 x 101 | 14,20 | 14,20    | 15,27   | 19,21 | 30,00    | 39,95    | 52,00    | 23,45    | 26,45    | 31,11 | 19,53 |
| 12,60          | 151 x 101 | 17,70 | 17,70    |         |       | 34,20    |          |          |          |          |       |       |
| 12,70          | 1/2"      | 15,65 |          |         |       | 32,57    |          |          |          |          |       |       |
| 12,75          | 151 x 101 | 15,73 | 15,73    | 17,31   | 23,21 | 35,54    |          | 61,72    | 43,67    | 59,87    |       | 23,02 |
| 12,80          | 151 x 101 | 19,73 | 19,73    |         |       | 34,20    |          |          |          |          |       |       |
| 12,90          | 151 x 101 | 19,73 | 19,73    |         |       | 34,20    |          |          |          |          |       |       |
| 13,00          | 151 x 101 | 14,66 | 14,66    | 15,73   | 19,75 | 30,70    | 42,17    | 52,74    | 23,79    | 28,45    | 33,48 | 20,87 |
| 13,10          | 151 x 101 | 20,19 | 20,19    |         |       |          |          |          |          |          |       |       |
| 13,20          | 151 x 101 | 20,19 | 20,19    |         |       |          |          |          |          |          |       |       |
| 13,25          | 160 x 108 | 23,04 | 23,04    |         | 28,22 | 42,51    |          |          |          |          |       |       |
| 13,30          | 160 x 108 | 31,28 | 31,28    |         |       |          |          |          |          |          |       |       |
| 13,40          | 160 x 108 | 31,28 | 31,28    |         |       |          |          |          |          |          |       |       |
| 13,49          | 17/32"    | 19,79 |          |         |       | 32,23    |          |          |          |          |       |       |

## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS



|                   |           | BTX         | TTX     | BC51        | BC95        | BC55        | BC57        | BC50        | BC7               | BC98              | BC42     |
|-------------------|-----------|-------------|---------|-------------|-------------|-------------|-------------|-------------|-------------------|-------------------|----------|
| MATÉRIEL          |           | HSSCo<br>5% | HSS     | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | POINTE<br>CARBURE | POINTE<br>CARBURE | CARBURE  |
| AFFÛTAGE          |           |             |         |             |             |             |             |             |                   |                   |          |
| ANGLE<br>AFFÛTAGE |           |             |         |             |             |             |             |             |                   |                   |          |
| HÉLICE            |           |             |         |             |             |             |             |             |                   |                   |          |
| FINITION          |           | DORÉ        | TiAlSiN | TiAlN       | DORÉ<br>OX  | BRILLANT    | TiAlN       | TiAlN       | BRILLANT          | BRILLANT          | BRILLANT |
| APPLICATION       |           |             |         |             |             |             |             |             |                   |                   |          |
| Ø mm              | L1 x L2   | €           | €       | €           | €           | €           | €           | €           | €                 | €                 | €        |
| 11,25             | 142 x 94  |             |         |             | 23,67       |             |             |             | 50,65             |                   |          |
| 11,30             | 142 x 94  |             |         |             | 23,84       |             |             |             | 50,65             |                   |          |
| 11,40             | 142 x 94  |             |         |             |             |             |             |             | 50,65             |                   |          |
| 11,50             | 142 x 94  | 19,15       | 18,20   | 30,50       | 24,49       | 29,02       | 43,50       | 30,62       | 49,05             | 40,57             | 177,00   |
| 11,51             | 29/64"    |             |         |             |             |             |             |             |                   |                   |          |
| 11,60             | 142 x 94  |             |         |             |             |             |             |             | 55,84             | 44,50             |          |
| 11,70             | 142 x 94  |             |         |             |             |             |             |             | 55,84             |                   |          |
| 11,75             | 142 x 94  |             |         |             | 25,71       |             |             |             | 55,84             |                   |          |
| 11,80             | 142 x 94  |             |         |             |             | 31,99       |             |             | 55,84             |                   |          |
| 11,90             | 151 x 101 |             |         |             |             |             |             |             | 55,84             |                   |          |
| 11,91             | 15/32"    |             |         |             |             |             |             |             |                   |                   |          |
| 12,00             | 151 x 101 | 20,20       | 19,20   | 31,55       | 26,25       | 33,96       | 49,84       | 31,00       | 48,80             | 40,38             | 214,62   |
| 12,10             | 151 x 101 |             |         |             |             |             |             |             | 58,78             | 46,84             |          |
| 12,20             | 151 x 101 |             |         |             |             |             |             |             | 58,78             |                   |          |
| 12,25             | 151 x 101 |             |         |             |             |             |             |             | 58,78             |                   |          |
| 12,30             | 151 x 101 |             |         |             |             |             |             |             | 58,78             |                   |          |
| 12,40             | 151 x 101 |             |         |             |             |             |             |             | 58,78             |                   |          |
| 12,50             | 151 x 101 | 23,13       | 21,98   | 39,00       | 32,05       | 38,36       | 52,22       | 35,09       | 58,50             |                   | 256,01   |
| 12,60             | 151 x 101 |             |         |             |             |             |             |             | 62,10             |                   |          |
| 12,70             | 1/2"      |             |         |             |             |             |             |             | 62,10             |                   |          |
| 12,75             | 151 x 101 |             |         |             |             |             |             |             | 62,10             |                   |          |
| 12,80             | 151 x 101 |             |         |             |             |             |             |             | 62,10             |                   |          |
| 12,90             | 151 x 101 |             |         |             |             |             |             |             | 62,10             |                   |          |
| 13,00             | 151 x 101 | 24,93       | 23,68   | 39,57       | 32,52       | 39,44       | 51,75       | 36,68       | 58,40             |                   | 237,05   |
| 13,10             | 151 x 101 |             |         |             |             |             |             |             |                   |                   |          |
| 13,20             | 151 x 101 |             |         |             |             |             |             |             |                   |                   |          |
| 13,25             | 160 x 108 |             |         |             |             |             |             |             |                   |                   |          |
| 13,30             | 160 x 108 |             |         |             |             |             |             |             |                   |                   |          |
| 13,40             | 160 x 108 |             |         |             |             |             |             |             |                   |                   |          |
| 13,49             | 17/32"    |             |         |             |             |             |             |             |                   |                   |          |

## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS

Forets pour métaux

Gris  
RoseDIN  
338

|                |           | BC2   | BC82     | BC02    | BC9   | BC5      | BC99     | BC58     | BC16     | BC66     | BC15 | BC18  |
|----------------|-----------|-------|----------|---------|-------|----------|----------|----------|----------|----------|------|-------|
| MATÉRIEL       |           | HSS   | HSS      | HSS-G   | HSS   | HSSCo 5% | HSSCo 5% | HSSCo 8% | HSS      | HSS      | HSS  | HSS   |
| AFFÛTAGE       |           |       |          |         |       |          |          |          |          |          |      |       |
| ANGLE AFFÛTAGE |           | 118°  | 118°     | 118°    | 118°  | 135°     | 135°     | 135°     | 135°     | 118°     | 118° | 118°  |
| HÉLICE         |           |       |          |         |       |          |          |          |          |          |      |       |
| FINITION       |           | OX    | BRILLANT | DORÉ OX | OX    | DORÉ     | DORÉ     | DORÉ     | BRILLANT | BRILLANT | OX   | TiN   |
| APPLICATION    |           |       |          |         |       |          |          |          |          |          |      |       |
| Ø mm           | L1 x L2   | €     | €        | €       | €     | €        | €        | €        | €        | €        | €    | €     |
| 13,50          | 160 x 108 | 20,79 | 20,79    | 22,45   | 26,32 | 33,84    | 44,78    | 58,13    |          |          |      | 27,27 |
| 13,60          | 160 x 108 | 31,28 | 31,28    |         |       |          |          |          |          |          |      |       |
| 13,70          | 160 x 108 | 31,28 | 31,28    |         |       |          |          |          |          |          |      |       |
| 13,75          | 160 x 108 | 23,31 | 23,31    |         | 30,26 | 42,51    |          |          |          |          |      |       |
| 13,80          | 160 x 108 | 29,81 | 29,81    |         |       |          |          |          |          |          |      |       |
| 13,89          | 35/64"    | 28,52 |          |         |       | 38,04    |          |          |          |          |      |       |
| 13,90          | 160 x 108 | 29,94 | 29,94    |         |       |          |          |          |          |          |      |       |
| 14,00          | 160 x 108 | 22,25 | 22,25    | 24,03   | 27,95 | 33,44    | 49,44    | 57,46    |          |          |      | 28,17 |
| 14,10          | 169 x 114 | 31,91 |          |         |       |          |          |          |          |          |      |       |
| 14,20          | 169 x 114 | 31,91 |          |         |       |          |          |          |          |          |      |       |
| 14,25          | 169 x 114 | 26,09 | 26,09    |         | 32,32 | 55,80    |          |          |          |          |      |       |
| 14,29          | 9/16"     | 30,91 |          |         |       | 42,08    |          |          |          |          |      |       |
| 14,30          | 169 x 114 | 32,46 |          |         |       |          |          |          |          |          |      |       |
| 14,40          | 169 x 114 | 32,46 |          |         |       |          |          |          |          |          |      |       |
| 14,50          | 169 x 114 | 24,04 | 24,04    |         | 30,23 | 47,43    | 63,18    | 81,48    |          |          |      | 29,21 |
| 14,60          | 169 x 114 | 33,06 |          |         |       |          |          |          |          |          |      |       |
| 14,68          | 37/64"    | 24,85 |          |         |       | 53,15    |          |          |          |          |      |       |
| 14,70          | 169 x 114 | 33,06 |          |         |       |          |          |          |          |          |      |       |
| 14,75          | 169 x 114 | 26,09 | 26,09    |         | 37,11 | 55,80    |          |          |          |          |      |       |
| 14,80          | 169 x 114 | 31,86 |          |         |       |          |          |          |          |          |      |       |
| 14,90          | 169 x 114 | 31,86 |          |         |       |          |          |          |          |          |      |       |
| 15,00          | 169 x 114 | 24,26 | 24,26    | 26,17   | 30,51 | 48,15    | 65,99    | 82,70    |          |          |      | 29,48 |
| 15,08          | 19/32"    | 23,10 |          |         |       | 45,86    |          |          |          |          |      |       |
| 15,25          | 178 x 120 | 35,69 |          |         | 38,69 | 77,03    |          |          |          |          |      |       |
| 15,48          | 39/64"    | 34,35 |          |         |       | 73,35    |          |          |          |          |      |       |
| 15,50          | 178 x 120 | 28,40 | 28,40    |         | 35,24 | 55,69    | 73,63    | 95,62    |          |          |      | 32,06 |
| 15,75          | 178 x 120 | 36,07 |          |         | 40,08 | 77,01    |          |          |          |          |      |       |
| 15,88          | 5/8"      | 28,12 |          |         |       | 55,05    |          |          |          |          |      |       |
| 16,00          | 178 x 120 | 29,51 | 29,51    |         | 36,51 | 59,80    | 75,63    | 99,40    |          |          |      | 32,69 |
| 16,25          | 184 x 125 | 53,05 |          |         | 47,02 |          |          |          |          |          |      |       |

**FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS**



|                       |           | BTX        | TTX       | BC51              | BC95     | BC55     | BC57     | BC50      | BC7            | BC98           | BC42              |
|-----------------------|-----------|------------|-----------|-------------------|----------|----------|----------|-----------|----------------|----------------|-------------------|
| <b>MATÉRIEL</b>       |           | HSSCo 5%   | HSS       | HSSCo 5%          | HSSCo 5% | HSSCo 5% | HSSCo 5% | HSSCo 5%  | POINTE CARBURE | POINTE CARBURE | CARBURE           |
| <b>AFFÛTAGE</b>       |           |            |           |                   |          |          |          |           |                |                |                   |
| <b>ANGLE AFFÛTAGE</b> |           | 135°       | 135°      | 135°              | 130°     | 135°     | 135°     | 118°      | 118°           | 135°           | 135°              |
| <b>HÉLICE</b>         |           | 38° "S"    | 38° "S"   | 30° "N"           | Ø ≥ 3    | 38° "S"  | 38° "S"  | 38° "N"   | 30° "N"        | 30° "N"        | 35° "N"           |
| <b>FINITION</b>       |           | DORÉ       | TiAlSiN   | TiAlN             | DORÉ OX  | BRILLANT | TiAlN    | TiAlN     | BRILLANT       | BRILLANT       | BRILLANT          |
| <b>APPLICATION</b>    |           | 120 Kg/mm² | 80 Kg/mm² | HAUTE PERFORMANCE | INOX     | INOX     | INOX     | INOX Plus | FONTA          | 70 HRc         | HAUTE PERFORMANCE |
| Ø mm                  | L1 x L2   | €          | €         | €                 | €        | €        | €        | €         | €              | €              | €                 |
| 13,50                 | 160 x 108 |            |           |                   |          |          |          |           | 66,86          |                |                   |
| 13,60                 | 160 x 108 |            |           |                   |          |          |          |           |                |                |                   |
| 13,70                 | 160 x 108 |            |           |                   |          |          |          |           |                |                |                   |
| 13,75                 | 160 x 108 |            |           |                   |          |          |          |           |                |                |                   |
| 13,80                 | 160 x 108 |            |           |                   |          |          |          |           |                |                |                   |
| 13,89                 | 35/64"    |            |           |                   |          |          |          |           |                |                |                   |
| 13,90                 | 160 x 108 |            |           |                   |          |          |          |           |                |                |                   |
| 14,00                 | 160 x 108 |            |           |                   |          |          |          |           | 67,99          |                |                   |
| 14,10                 | 169 x 114 |            |           |                   |          |          |          |           |                |                |                   |
| 14,20                 | 169 x 114 |            |           |                   |          |          |          |           |                |                |                   |
| 14,25                 | 169 x 114 |            |           |                   |          |          |          |           |                |                |                   |
| 14,29                 | 9/16"     |            |           |                   |          |          |          |           |                |                |                   |
| 14,30                 | 169 x 114 |            |           |                   |          |          |          |           |                |                |                   |
| 14,40                 | 169 x 114 |            |           |                   |          |          |          |           |                |                |                   |
| 14,50                 | 169 x 114 |            |           |                   |          |          |          |           | 75,93          |                |                   |
| 14,60                 | 169 x 114 |            |           |                   |          |          |          |           |                |                |                   |
| 14,68                 | 37/64"    |            |           |                   |          |          |          |           |                |                |                   |
| 14,70                 | 169 x 114 |            |           |                   |          |          |          |           |                |                |                   |
| 14,75                 | 169 x 114 |            |           |                   |          |          |          |           |                |                |                   |
| 14,80                 | 169 x 114 |            |           |                   |          |          |          |           |                |                |                   |
| 14,90                 | 169 x 114 |            |           |                   |          |          |          |           |                |                |                   |
| 15,00                 | 169 x 114 |            |           |                   |          |          |          |           | 77,83          |                |                   |
| 15,08                 | 19/32"    |            |           |                   |          |          |          |           |                |                |                   |
| 15,25                 | 178 x 120 |            |           |                   |          |          |          |           |                |                |                   |
| 15,48                 | 39/64"    |            |           |                   |          |          |          |           |                |                |                   |
| 15,50                 | 178 x 120 |            |           |                   |          |          |          |           | 94,53          |                |                   |
| 15,75                 | 178 x 120 |            |           |                   |          |          |          |           |                |                |                   |
| 15,88                 | 5/8"      |            |           |                   |          |          |          |           |                |                |                   |
| 16,00                 | 178 x 120 |            |           |                   |          |          |          |           | 89,79          |                |                   |
| 16,25                 | 184 x 125 |            |           |                   |          |          |          |           |                |                |                   |

## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS

Forets pour métaux

Gris  
RoseDIN  
338

|                |           | BC2   | BC82     | BC02    | BC9    | BC5      | BC99     | BC58     | BC16     | BC66     | BC15 | BC18 |
|----------------|-----------|-------|----------|---------|--------|----------|----------|----------|----------|----------|------|------|
| MATÉRIEL       |           | HSS   | HSS      | HSS-G   | HSS    | HSSCo 5% | HSSCo 5% | HSSCo 8% | HSS      | HSS      | HSS  | HSS  |
| AFFÛTAGE       |           |       |          |         |        |          |          |          |          |          |      |      |
| ANGLE AFFÛTAGE |           | 118°  | 118°     | 118°    | 118°   | 135°     | 135°     | 135°     | 135°     | 118°     | 118° | 118° |
| HÉLICE         |           |       |          |         |        |          |          |          |          |          |      |      |
| FINITION       |           | OX    | BRILLANT | DORÉ OX | OX     | DORÉ     | DORÉ     | DORÉ     | BRILLANT | BRILLANT | OX   | TiN  |
| APPLICATION    |           |       |          |         |        |          |          |          |          |          |      |      |
| Ø mm           | L1 x L2   | €     | €        | €       | €      | €        | €        | €        | €        | €        | €    | €    |
| 16,50          | 184 x 125 | 34,35 | 34,35    |         | 40,91  | 66,00    | 86,49    |          |          |          |      |      |
| 16,75          | 184 x 125 | 55,57 |          |         | 46,13  |          |          |          |          |          |      |      |
| 17,00          | 184 x 125 | 34,39 | 34,39    |         | 40,91  | 66,00    | 87,05    |          |          |          |      |      |
| 17,25          | 191 x 130 | 57,65 |          |         | 51,94  |          |          |          |          |          |      |      |
| 17,50          | 191 x 130 | 39,42 | 39,42    |         | 46,56  | 73,14    | 95,83    |          |          |          |      |      |
| 17,75          | 191 x 130 | 63,85 |          |         | 54,79  |          |          |          |          |          |      |      |
| 18,00          | 191 x 130 | 41,76 | 41,76    |         | 49,08  | 79,66    | 104,99   |          |          |          |      |      |
| 18,25          | 198 x 135 | 62,64 |          |         | 66,86  |          |          |          |          |          |      |      |
| 18,50          | 198 x 135 | 46,31 | 46,31    |         | 54,16  | 87,98    | 117,15   |          |          |          |      |      |
| 18,75          | 198 x 135 | 64,36 |          |         | 61,85  |          |          |          |          |          |      |      |
| 19,00          | 198 x 135 | 46,31 | 46,31    |         | 54,16  | 87,98    | 116,14   |          |          |          |      |      |
| 19,25          | 205 x 140 | 84,11 |          |         | 66,02  |          |          |          |          |          |      |      |
| 19,50          | 205 x 140 | 49,79 | 49,79    |         | 58,78  | 97,58    | 128,68   |          |          |          |      |      |
| 19,75          | 205 x 140 | 81,87 |          |         | 73,94  |          |          |          |          |          |      |      |
| 20,00          | 205 x 140 | 56,56 | 56,56    |         | 67,75  | 104,71   | 137,87   |          |          |          |      |      |
| 20,50          | 205 x 140 |       |          |         | 78,60  |          | 164,14   |          |          |          |      |      |
| 21,00          | 205 x 140 |       |          |         | 71,75  |          | 169,97   |          |          |          |      |      |
| 21,50          | 209 x 140 |       |          |         | 83,44  |          | 197,68   |          |          |          |      |      |
| 22,00          | 209 x 140 |       |          |         | 79,33  |          | 200,58   |          |          |          |      |      |
| 22,50          | 214 x 140 |       |          |         | 84,85  |          | 214,54   |          |          |          |      |      |
| 23,00          | 214 x 140 |       |          |         | 86,87  |          | 233,10   |          |          |          |      |      |
| 23,50          | 220 x 145 |       |          |         | 96,44  |          | 258,77   |          |          |          |      |      |
| 24,00          | 220 x 145 |       |          |         | 95,36  |          | 290,61   |          |          |          |      |      |
| 24,50          | 225 x 150 |       |          |         | 102,74 |          | 313,11   |          |          |          |      |      |
| 25,00          | 225 x 150 |       |          |         | 104,28 |          | 333,94   |          |          |          |      |      |
| 26,00          | 243 x 157 |       |          |         | 125,09 |          | 340,17   |          |          |          |      |      |
| 27,00          | 243 x 157 |       |          |         | 134,34 |          | 349,35   |          |          |          |      |      |
| 28,00          | 253 x 167 |       |          |         | 139,00 |          | 384,85   |          |          |          |      |      |
| 29,00          | 253 x 167 |       |          |         | 163,16 |          | 419,93   |          |          |          |      |      |
| 30,00          | 258 x 171 |       |          |         | 171,52 |          | 428,42   |          |          |          |      |      |

## FORETS CYLINDRIQUES DIN 338 TAILLÉS - MEULÉS



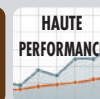
|                   | BTX               | TTX              | BC51                     | BC95        | BC55        | BC57        | BC50             | BC7               | BC98              | BC42                     |
|-------------------|-------------------|------------------|--------------------------|-------------|-------------|-------------|------------------|-------------------|-------------------|--------------------------|
| MATÉRIEL          | HSSCo<br>5%       | HSS              | HSSCo<br>5%              | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5% | HSSCo<br>5%      | POINTE<br>CARBURE | POINTE<br>CARBURE | CARBURE                  |
| AFFÛTAGE          |                   |                  |                          |             |             |             |                  |                   |                   |                          |
| ANGLE<br>AFFÛTAGE | 135°              | 135°             | 135°                     | 130°        | 135°        | 135°        | 118°             | 118°              | 135°              | 135°                     |
| HÉLICE            | 38°<br>"S"        | 38°<br>"S"       | 30°<br>"N"               | Ø ≥ 3       | 38°<br>"S"  | 38°<br>"S"  | 38°<br>"N"       | 30°<br>"N"        | 30°<br>"N"        | 35°<br>"N"               |
| FINITION          | DORÉ              | TiAlSiN          | TiAlN                    | DORÉ<br>OX  | BRILLANT    | TiAlN       | TiAlN            | BRILLANT          | BRILLANT          | BRILLANT                 |
| APPLICATION       | <br>120<br>Kg/mm² | <br>80<br>Kg/mm² | <br>HAUTE<br>PERFORMANCE | <br>INOX    | <br>INOX    | <br>INOX    | <br>INOX<br>Plus | <br>FONTE         | <br>70 HRc        | <br>HAUTE<br>PERFORMANCE |
| Ø mm              | L1 x L2           | €                | €                        | €           | €           | €           | €                | €                 | €                 | €                        |
| 16,50             | 184 x 125         |                  |                          |             |             |             |                  | 131,26            |                   |                          |
| 16,75             | 184 x 125         |                  |                          |             |             |             |                  |                   |                   |                          |
| 17,00             | 184 x 125         |                  |                          |             |             |             |                  | 103,50            |                   |                          |
| 17,25             | 191 x 130         |                  |                          |             |             |             |                  |                   |                   |                          |
| 17,50             | 191 x 130         |                  |                          |             |             |             |                  | 147,19            |                   |                          |
| 17,75             | 191 x 130         |                  |                          |             |             |             |                  |                   |                   |                          |
| 18,00             | 191 x 130         |                  |                          |             |             |             |                  | 113,83            |                   |                          |
| 18,25             | 198 x 135         |                  |                          |             |             |             |                  |                   |                   |                          |
| 18,50             | 198 x 135         |                  |                          |             |             |             |                  | 175,46            |                   |                          |
| 18,75             | 198 x 135         |                  |                          |             |             |             |                  |                   |                   |                          |
| 19,00             | 198 x 135         |                  |                          |             |             |             |                  | 138,34            |                   |                          |
| 19,25             | 205 x 140         |                  |                          |             |             |             |                  |                   |                   |                          |
| 19,50             | 205 x 140         |                  |                          |             |             |             |                  | 199,68            |                   |                          |
| 19,75             | 205 x 140         |                  |                          |             |             |             |                  |                   |                   |                          |
| 20,00             | 205 x 140         |                  |                          |             |             |             |                  | 157,46            |                   |                          |
| 20,50             | 205 x 140         |                  |                          |             |             |             |                  |                   |                   |                          |
| 21,00             | 205 x 140         |                  |                          |             |             |             |                  |                   |                   |                          |
| 21,50             | 209 x 140         |                  |                          |             |             |             |                  |                   |                   |                          |
| 22,00             | 209 x 140         |                  |                          |             |             |             |                  |                   |                   |                          |
| 22,50             | 214 x 140         |                  |                          |             |             |             |                  |                   |                   |                          |
| 23,00             | 214 x 140         |                  |                          |             |             |             |                  |                   |                   |                          |
| 23,50             | 220 x 145         |                  |                          |             |             |             |                  |                   |                   |                          |
| 24,00             | 220 x 145         |                  |                          |             |             |             |                  |                   |                   |                          |
| 24,50             | 225 x 150         |                  |                          |             |             |             |                  |                   |                   |                          |
| 25,00             | 225 x 150         |                  |                          |             |             |             |                  |                   |                   |                          |
| 26,00             | 243 x 157         |                  |                          |             |             |             |                  |                   |                   |                          |
| 27,00             | 243 x 157         |                  |                          |             |             |             |                  |                   |                   |                          |
| 28,00             | 253 x 167         |                  |                          |             |             |             |                  |                   |                   |                          |
| 29,00             | 253 x 167         |                  |                          |             |             |             |                  |                   |                   |                          |
| 30,00             | 258 x 171         |                  |                          |             |             |             |                  |                   |                   |                          |

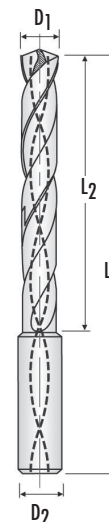
**FORETS CARBURE DIAM <3 mm DIN 6537K/DIN6537L AVEC OU SANS TROUS D'HUILE**
**NEW**

 Réf. BC84  
 Réf. BC97

**CARBURE**
**TOL D1**  
 m7

**TOL D2**  
 h6

**TiAIN**
**HARDOX**  
 450

**3xD**

**5xD**


Foret spécial pour HARDOX 450

**BC84**

| DIN 6537K | D1 mm | D2 mm | L1 mm | L2 mm | €     |
|-----------|-------|-------|-------|-------|-------|
| BC840100  | 1,00  | 3     | 47    | 6,0   | 53,94 |
| BC840110  | 1,10  | 3     | 47    | 6,6   | 53,94 |
| BC840120  | 1,20  | 3     | 47    | 7,2   | 57,34 |
| BC840130  | 1,30  | 3     | 47    | 7,8   | 57,34 |
| BC840140  | 1,40  | 3     | 47    | 8,4   | 57,34 |
| BC840150  | 1,50  | 3     | 47    | 9,0   | 57,34 |
| BC840160  | 1,60  | 3     | 47    | 9,6   | 60,47 |
| BC840170  | 1,70  | 3     | 47    | 10,2  | 60,47 |
| BC840180  | 1,80  | 3     | 52    | 10,8  | 60,47 |
| BC840190  | 1,90  | 3     | 52    | 11,4  | 60,47 |
| BC840200  | 2,00  | 4     | 59    | 12,0  | 68,44 |
| BC840210  | 2,10  | 4     | 59    | 12,6  | 68,44 |
| BC840220  | 2,20  | 4     | 59    | 13,2  | 68,44 |
| BC840230  | 2,30  | 4     | 59    | 13,8  | 68,44 |
| BC840240  | 2,40  | 4     | 59    | 14,4  | 73,77 |
| BC840250  | 2,50  | 4     | 59    | 15,0  | 73,77 |
| BC840260  | 2,60  | 4     | 59    | 15,6  | 73,77 |
| BC840270  | 2,70  | 4     | 59    | 16,2  | 73,77 |
| BC840280  | 2,80  | 4     | 59    | 16,8  | 76,38 |
| BC840290  | 2,90  | 4     | 59    | 17,4  | 76,38 |

**BC97**

| DIN 6537L | D1 mm | D2 mm | L1 mm | L2 mm | €     |
|-----------|-------|-------|-------|-------|-------|
| BC970100  | 1,00  | 3     | 47    | 8,0   | 54,71 |
| BC970110  | 1,10  | 3     | 47    | 8,8   | 57,34 |
| BC970120  | 1,20  | 3     | 52    | 10,8  | 60,47 |
| BC970130  | 1,30  | 3     | 52    | 11,7  | 62,58 |
| BC970140  | 1,40  | 3     | 52    | 12,6  | 62,58 |
| BC970150  | 1,50  | 3     | 52    | 13,5  | 62,58 |
| BC970160  | 1,60  | 3     | 52    | 14,4  | 68,44 |
| BC970170  | 1,70  | 3     | 52    | 15,3  | 68,44 |
| BC970180  | 1,80  | 3     | 52    | 16,2  | 68,44 |
| BC970190  | 1,90  | 3     | 52    | 17,1  | 68,44 |
| BC970200  | 2,00  | 4     | 63    | 18,0  | 76,38 |
| BC970210  | 2,10  | 4     | 63    | 18,9  | 76,38 |
| BC970220  | 2,20  | 4     | 63    | 19,8  | 76,38 |
| BC970230  | 2,30  | 4     | 63    | 20,7  | 77,72 |
| BC970240  | 2,40  | 4     | 63    | 21,6  | 80,33 |
| BC970250  | 2,50  | 4     | 63    | 22,5  | 80,33 |
| BC970260  | 2,60  | 4     | 67    | 23,4  | 82,93 |
| BC970270  | 2,70  | 4     | 67    | 24,3  | 82,93 |
| BC970280  | 2,80  | 4     | 67    | 25,2  | 85,63 |
| BC970290  | 2,90  | 4     | 67    | 26,1  | 85,63 |

## FORETS CARBURE DIN 6537K AVEC OU SANS TROUS D'HUILE

Réf. BC84  
Réf. BC83

3xD

DIN  
6537K

CARBURE

TOL D1  
m7TOL D2  
h6

TiAIN

HARDX  
450

Forets pour métaux

Rose

Foret spécial pour HARDX 450

| BC84                                                                             |          |          |          |          |       | BC83                                                                              |        | BC84                                                                              |          |          |          |          |        | BC83                                                                                |        |
|----------------------------------------------------------------------------------|----------|----------|----------|----------|-------|-----------------------------------------------------------------------------------|--------|-----------------------------------------------------------------------------------|----------|----------|----------|----------|--------|-------------------------------------------------------------------------------------|--------|
|  | D1<br>mm | D2<br>mm | L1<br>mm | L2<br>mm | €     |  | €      |  | D1<br>mm | D2<br>mm | L1<br>mm | L2<br>mm | €      |  | €      |
| BC840300                                                                         | 3,00     | 6        | 62       | 20       | 47,22 | BC830300                                                                          | 83,63  | BC840940                                                                          | 9,4      | 10       | 89       | 47       | 63,72  | BC830940                                                                            | 111,26 |
| BC840310                                                                         | 3,10     | 6        | 62       | 20       | 47,22 | BC830310                                                                          | 83,63  | BC840950                                                                          | 9,5      | 10       | 89       | 47       | 63,72  | BC830950                                                                            | 111,26 |
| BC840320                                                                         | 3,20     | 6        | 62       | 20       | 47,22 | BC830320                                                                          | 83,63  | BC840960                                                                          | 9,6      | 10       | 89       | 47       | 63,72  | BC830960                                                                            | 111,26 |
| BC840340                                                                         | 3,40     | 6        | 62       | 20       | 47,22 | BC830300                                                                          | 83,63  | BC840970                                                                          | 9,7      | 10       | 89       | 47       | 63,72  | BC830970                                                                            | 111,26 |
| BC840350                                                                         | 3,50     | 6        | 62       | 20       | 47,22 | BC830350                                                                          | 83,63  | BC840980                                                                          | 9,8      | 10       | 89       | 47       | 63,72  | BC830980                                                                            | 111,26 |
| BC840380                                                                         | 3,80     | 6        | 66       | 24       | 47,22 | BC830380                                                                          | 83,63  | BC840990                                                                          | 9,9      | 10       | 89       | 47       | 63,72  | BC830990                                                                            | 111,26 |
| BC840400                                                                         | 4,00     | 6        | 66       | 24       | 47,22 | BC830400                                                                          | 83,63  | BC841000                                                                          | 10,0     | 10       | 89       | 47       | 63,72  | BC831000                                                                            | 111,26 |
| BC840420                                                                         | 4,20     | 6        | 66       | 24       | 47,22 | BC830420                                                                          | 83,63  | BC841020                                                                          | 10,2     | 12       | 102      | 55       | 95,56  | BC831020                                                                            | 159,01 |
| BC840425                                                                         | 4,25     | 6        | 66       | 24       | 47,22 | BC830425                                                                          | 83,63  | BC841040                                                                          | 10,4     | 12       | 102      | 55       | 95,56  | BC831040                                                                            | 159,01 |
| BC840440                                                                         | 4,40     | 6        | 66       | 24       | 47,22 | BC830440                                                                          | 83,63  | BC841050                                                                          | 10,5     | 12       | 102      | 55       | 95,56  | BC831050                                                                            | 159,01 |
| BC840450                                                                         | 4,50     | 6        | 66       | 24       | 47,22 | BC830450                                                                          | 83,63  | BC841060                                                                          | 10,6     | 12       | 102      | 55       | 95,56  | BC831060                                                                            | 159,01 |
| BC840470                                                                         | 4,70     | 6        | 66       | 24       | 47,22 | BC830470                                                                          | 83,63  | BC841070                                                                          | 10,7     | 12       | 102      | 55       | 95,56  | BC831070                                                                            | 159,01 |
| BC840480                                                                         | 4,80     | 6        | 66       | 28       | 47,22 | BC830480                                                                          | 83,63  | BC841080                                                                          | 10,8     | 12       | 102      | 55       | 95,56  | BC831080                                                                            | 159,01 |
| BC840490                                                                         | 4,90     | 6        | 66       | 28       | 47,22 | BC830490                                                                          | 83,63  | BC841100                                                                          | 11,0     | 12       | 102      | 55       | 95,56  | BC831100                                                                            | 159,01 |
| BC840500                                                                         | 5,00     | 6        | 66       | 28       | 47,22 | BC830500                                                                          | 83,63  | BC841110                                                                          | 11,1     | 12       | 102      | 55       | 95,56  | BC831110                                                                            | 159,01 |
| BC840520                                                                         | 5,20     | 6        | 66       | 28       | 47,22 | BC830520                                                                          | 83,63  | BC841120                                                                          | 11,2     | 12       | 102      | 55       | 95,56  | BC831120                                                                            | 159,01 |
| BC840550                                                                         | 5,50     | 6        | 66       | 28       | 47,22 | BC830550                                                                          | 83,63  | BC841130                                                                          | 11,3     | 12       | 102      | 55       | 95,56  | BC831130                                                                            | 159,01 |
| BC840560                                                                         | 5,60     | 6        | 66       | 28       | 47,22 | BC830560                                                                          | 83,63  | BC841150                                                                          | 11,5     | 12       | 102      | 55       | 95,56  | BC831150                                                                            | 159,01 |
| BC840570                                                                         | 5,70     | 6        | 66       | 28       | 47,22 | BC830570                                                                          | 83,63  | BC841170                                                                          | 11,7     | 12       | 102      | 55       | 95,56  | BC831170                                                                            | 159,01 |
| BC840580                                                                         | 5,80     | 6        | 66       | 28       | 47,22 | BC830580                                                                          | 83,63  | BC841180                                                                          | 11,8     | 12       | 102      | 55       | 95,56  | BC831180                                                                            | 159,01 |
| BC840590                                                                         | 5,90     | 6        | 66       | 28       | 47,22 | BC830590                                                                          | 83,63  | BC841200                                                                          | 12,0     | 12       | 102      | 55       | 95,56  | BC831200                                                                            | 159,01 |
| BC840600                                                                         | 6,00     | 6        | 66       | 28       | 47,22 | BC830600                                                                          | 83,63  | BC841210                                                                          | 12,1     | 14       | 107      | 60       | 127,42 | BC831210                                                                            | 221,24 |
| BC840610                                                                         | 6,10     | 8        | 79       | 34       | 55,29 | BC830610                                                                          | 99,33  | BC841230                                                                          | 12,3     | 14       | 107      | 60       | 127,42 | BC831230                                                                            | 221,24 |
| BC840620                                                                         | 6,20     | 8        | 79       | 34       | 55,29 | BC830620                                                                          | 99,33  | BC841240                                                                          | 12,4     | 14       | 107      | 60       | 127,42 | BC831240                                                                            | 221,24 |
| BC840630                                                                         | 6,30     | 8        | 79       | 34       | 55,29 | BC830630                                                                          | 99,33  | BC841250                                                                          | 12,5     | 14       | 107      | 60       | 127,42 | BC831250                                                                            | 221,24 |
| BC840650                                                                         | 6,50     | 8        | 79       | 34       | 55,29 | BC830650                                                                          | 99,33  | BC841270                                                                          | 12,7     | 14       | 107      | 60       | 127,42 | BC831270                                                                            | 221,24 |
| BC840660                                                                         | 6,60     | 8        | 79       | 34       | 55,29 | BC830660                                                                          | 99,33  | BC841280                                                                          | 12,8     | 14       | 107      | 60       | 127,42 | BC831280                                                                            | 221,24 |
| BC840670                                                                         | 6,70     | 8        | 79       | 34       | 55,29 | BC830670                                                                          | 99,33  | BC841300                                                                          | 13,0     | 14       | 107      | 60       | 127,42 | BC831300                                                                            | 221,24 |
| BC840680                                                                         | 6,80     | 8        | 79       | 34       | 55,29 | BC830680                                                                          | 99,33  | BC841310                                                                          | 13,1     | 14       | 107      | 60       | 127,42 | BC831310                                                                            | 221,24 |
| BC840690                                                                         | 6,90     | 8        | 79       | 34       | 55,29 | BC830690                                                                          | 99,33  | BC841330                                                                          | 13,3     | 14       | 107      | 60       | 127,42 | BC831330                                                                            | 221,24 |
| BC840700                                                                         | 7,00     | 8        | 79       | 34       | 55,29 | BC830700                                                                          | 99,33  | BC841350                                                                          | 13,5     | 14       | 107      | 60       | 127,42 | BC831350                                                                            | 221,24 |
| BC840710                                                                         | 7,10     | 8        | 79       | 41       | 55,29 | BC830710                                                                          | 99,33  | BC841370                                                                          | 13,7     | 14       | 107      | 60       | 127,42 | BC831370                                                                            | 221,24 |
| BC840740                                                                         | 7,40     | 8        | 79       | 41       | 55,29 | BC830740                                                                          | 99,33  | BC841380                                                                          | 13,8     | 14       | 107      | 60       | 127,42 | BC831380                                                                            | 221,24 |
| BC840750                                                                         | 7,50     | 8        | 79       | 41       | 55,29 | BC830750                                                                          | 99,33  | BC841400                                                                          | 14,0     | 14       | 107      | 60       | 127,42 | BC831400                                                                            | 221,24 |
| BC840780                                                                         | 7,80     | 8        | 79       | 41       | 55,29 | BC830780                                                                          | 99,33  | BC841450                                                                          | 14,5     | 16       | 115      | 65       | 159,55 | BC831450                                                                            | 273,80 |
| BC840790                                                                         | 7,90     | 8        | 79       | 41       | 55,29 | BC830790                                                                          | 99,33  | BC841470                                                                          | 14,7     | 16       | 115      | 65       | 159,55 | BC831470                                                                            | 273,80 |
| BC840800                                                                         | 8,00     | 8        | 79       | 41       | 55,29 | BC830800                                                                          | 99,33  | BC841480                                                                          | 14,8     | 16       | 115      | 65       | 159,55 | BC831480                                                                            | 273,80 |
| BC840810                                                                         | 8,10     | 10       | 89       | 47       | 63,72 | BC830810                                                                          | 111,26 | BC841500                                                                          | 15,0     | 16       | 115      | 65       | 159,55 | BC831500                                                                            | 273,80 |
| BC840820                                                                         | 8,20     | 10       | 89       | 47       | 63,72 | BC830820                                                                          | 111,26 | BC841550                                                                          | 15,5     | 16       | 115      | 65       | 159,55 | BC831550                                                                            | 273,80 |
| BC840830                                                                         | 8,30     | 10       | 89       | 47       | 63,72 | BC830830                                                                          | 111,26 | BC841600                                                                          | 16,0     | 16       | 115      | 65       | 159,55 | BC831600                                                                            | 273,80 |
| BC840840                                                                         | 8,40     | 10       | 89       | 47       | 63,72 | BC830840                                                                          | 111,26 | BC841650                                                                          | 16,5     | 18       | 123      | 73       | 243,90 | BC831650                                                                            | 431,72 |
| BC840850                                                                         | 8,50     | 10       | 89       | 47       | 63,72 | BC830850                                                                          | 111,26 | BC841700                                                                          | 17,0     | 18       | 123      | 73       | 243,90 | BC831700                                                                            | 431,72 |
| BC840860                                                                         | 8,60     | 10       | 89       | 47       | 63,72 | BC830860                                                                          | 111,26 | BC841750                                                                          | 17,5     | 18       | 123      | 73       | 243,90 | BC831750                                                                            | 431,72 |
| BC840870                                                                         | 8,70     | 10       | 89       | 47       | 63,72 | BC830870                                                                          | 111,26 | BC841800                                                                          | 18,0     | 18       | 123      | 73       | 243,90 | BC831800                                                                            | 431,72 |
| BC840880                                                                         | 8,80     | 10       | 89       | 47       | 63,72 | BC830880                                                                          | 111,26 | BC841850                                                                          | 18,5     | 20       | 131      | 79       | 297,79 | BC831850                                                                            | 474,42 |
| BC840890                                                                         | 8,90     | 10       | 89       | 47       | 63,72 | BC830890                                                                          | 111,26 | BC841900                                                                          | 19,0     | 20       | 131      | 79       | 297,79 | BC831900                                                                            | 474,42 |
| BC840900                                                                         | 9,00     | 10       | 89       | 47       | 63,72 | BC830900                                                                          | 111,26 | BC841950                                                                          | 19,5     | 20       | 131      | 79       | 297,79 | BC831950                                                                            | 474,42 |
| BC840910                                                                         | 9,10     | 10       | 89       | 47       | 63,72 | BC830910                                                                          | 111,26 | BC842000                                                                          | 20,0     | 20       | 131      | 79       | 297,79 | BC832000                                                                            | 474,42 |
| BC840930                                                                         | 9,30     | 10       | 89       | 47       | 63,72 | BC830930                                                                          | 111,26 |                                                                                   |          |          |          |          |        |                                                                                     |        |

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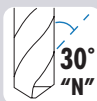
## FORETS CARBURE DIN 6537L AVEC OU SANS TROUS D'HUILE

Réf. BC97  
Réf. BC89

5xD

DIN  
6537L

CARBURE

TOL D1  
m7TOL D2  
h6

TiAIN

HARDOX  
450

Foret spécial pour HARDOX 450



BC97

BC89

| BC97                                                                              |          |          |          |          |       | BC89                                                                              |        | BC97                                                                              |          |          |          |          |        | BC89                                                                                |        |
|-----------------------------------------------------------------------------------|----------|----------|----------|----------|-------|-----------------------------------------------------------------------------------|--------|-----------------------------------------------------------------------------------|----------|----------|----------|----------|--------|-------------------------------------------------------------------------------------|--------|
|  | D1<br>mm | D2<br>mm | L1<br>mm | L2<br>mm | €     |  | €      |  | D1<br>mm | D2<br>mm | L1<br>mm | L2<br>mm | €      |  | €      |
| BC970300                                                                          | 3,0      | 6        | 66       | 28       | 57,57 | BC890300                                                                          | 99,24  | BC970900                                                                          | 9,0      | 10       | 103      | 61       | 81,94  | BC890900                                                                            | 129,27 |
| BC970310                                                                          | 3,1      | 6        | 66       | 28       | 57,57 | BC890310                                                                          | 99,24  | BC970910                                                                          | 9,1      | 10       | 103      | 61       | 81,94  | BC890910                                                                            | 129,27 |
| BC970320                                                                          | 3,2      | 6        | 66       | 28       | 57,57 | BC890320                                                                          | 99,24  | BC970920                                                                          | 9,2      | 10       | 103      | 61       | 81,94  | BC890920                                                                            | 129,27 |
| BC970340                                                                          | 3,4      | 6        | 66       | 28       | 57,57 | BC890340                                                                          | 99,24  | BC970930                                                                          | 9,3      | 10       | 103      | 61       | 81,94  | BC890930                                                                            | 129,27 |
| BC970350                                                                          | 3,5      | 6        | 66       | 28       | 57,57 | BC890350                                                                          | 99,24  | BC970940                                                                          | 9,4      | 10       | 103      | 61       | 81,94  | BC890940                                                                            | 129,27 |
| BC970360                                                                          | 3,6      | 6        | 66       | 28       | 57,57 | BC890360                                                                          | 99,24  | BC970950                                                                          | 9,5      | 10       | 103      | 61       | 81,94  | BC890950                                                                            | 129,27 |
| BC970380                                                                          | 3,8      | 6        | 74       | 36       | 57,57 | BC890380                                                                          | 99,24  | BC970960                                                                          | 9,6      | 10       | 103      | 61       | 81,94  | BC890960                                                                            | 129,27 |
| BC970390                                                                          | 3,9      | 6        | 74       | 36       | 57,57 | BC890390                                                                          | 99,24  | BC970970                                                                          | 9,7      | 10       | 103      | 61       | 81,94  | BC890970                                                                            | 129,27 |
| BC970400                                                                          | 4,0      | 6        | 74       | 36       | 57,57 | BC890400                                                                          | 99,24  | BC970980                                                                          | 9,8      | 10       | 103      | 61       | 81,94  | BC890980                                                                            | 129,27 |
| BC970420                                                                          | 4,2      | 6        | 74       | 36       | 57,57 | BC890420                                                                          | 99,24  | BC970990                                                                          | 9,9      | 10       | 103      | 61       | 81,94  | BC890990                                                                            | 129,27 |
| BC970440                                                                          | 4,4      | 6        | 74       | 36       | 57,57 | BC890440                                                                          | 99,24  | BC971000                                                                          | 10,0     | 10       | 103      | 61       | 81,94  | BC891000                                                                            | 129,27 |
| BC970450                                                                          | 4,5      | 6        | 74       | 36       | 57,57 | BC890450                                                                          | 99,24  | BC971010                                                                          | 10,1     | 12       | 118      | 71       | 117,96 | BC891010                                                                            | 184,03 |
| BC970460                                                                          | 4,6      | 6        | 74       | 36       | 57,57 | BC890460                                                                          | 99,24  | BC971020                                                                          | 10,2     | 12       | 118      | 71       | 117,96 | BC891020                                                                            | 184,03 |
| BC970470                                                                          | 4,7      | 6        | 74       | 36       | 57,57 | BC890470                                                                          | 99,24  | BC971040                                                                          | 10,4     | 12       | 118      | 71       | 117,96 | BC891040                                                                            | 184,03 |
| BC970480                                                                          | 4,8      | 6        | 82       | 44       | 57,57 | BC890480                                                                          | 99,24  | BC971050                                                                          | 10,5     | 12       | 118      | 71       | 117,96 | BC891050                                                                            | 184,03 |
| BC970490                                                                          | 4,9      | 6        | 82       | 44       | 57,57 | BC890490                                                                          | 99,24  | BC971060                                                                          | 10,6     | 12       | 118      | 71       | 117,96 | BC891060                                                                            | 184,03 |
| BC970500                                                                          | 5,0      | 6        | 82       | 44       | 57,57 | BC890500                                                                          | 99,24  | BC971070                                                                          | 10,7     | 12       | 118      | 71       | 117,96 | BC891070                                                                            | 184,03 |
| BC970520                                                                          | 5,2      | 6        | 82       | 44       | 57,57 | BC890520                                                                          | 99,24  | BC971080                                                                          | 10,8     | 12       | 118      | 71       | 117,96 | BC891080                                                                            | 184,03 |
| BC970530                                                                          | 5,3      | 6        | 82       | 44       | 57,57 | BC890530                                                                          | 99,24  | BC971100                                                                          | 11,0     | 12       | 118      | 71       | 117,96 | BC891100                                                                            | 184,03 |
| BC970540                                                                          | 5,4      | 6        | 82       | 44       | 57,57 | BC890540                                                                          | 99,24  | BC971110                                                                          | 11,1     | 12       | 118      | 71       | 117,96 | BC891110                                                                            | 184,03 |
| BC970550                                                                          | 5,5      | 6        | 82       | 44       | 57,57 | BC890550                                                                          | 99,24  | BC971120                                                                          | 11,2     | 12       | 118      | 71       | 117,96 | BC891120                                                                            | 184,03 |
| BC970560                                                                          | 5,6      | 6        | 82       | 44       | 57,57 | BC890560                                                                          | 99,24  | BC971130                                                                          | 11,3     | 12       | 118      | 71       | 117,96 | BC891130                                                                            | 184,03 |
| BC970570                                                                          | 5,7      | 6        | 82       | 44       | 57,57 | BC890570                                                                          | 99,24  | BC971140                                                                          | 11,4     | 12       | 118      | 71       | 117,96 | BC891140                                                                            | 184,03 |
| BC970580                                                                          | 5,8      | 6        | 82       | 44       | 57,57 | BC890580                                                                          | 99,24  | BC971150                                                                          | 11,5     | 12       | 118      | 71       | 117,96 | BC891150                                                                            | 184,03 |
| BC970590                                                                          | 5,9      | 6        | 82       | 44       | 57,57 | BC890590                                                                          | 99,24  | BC971160                                                                          | 11,5     | 12       | 118      | 71       | 117,96 | BC891160                                                                            | 184,03 |
| BC970600                                                                          | 6,0      | 6        | 82       | 44       | 57,57 | BC890600                                                                          | 99,24  | BC971170                                                                          | 11,5     | 12       | 118      | 71       | 117,96 | BC891170                                                                            | 184,03 |
| BC970610                                                                          | 6,1      | 8        | 91       | 53       | 63,06 | BC890610                                                                          | 111,20 | BC971180                                                                          | 11,8     | 12       | 118      | 71       | 117,96 | BC891180                                                                            | 184,03 |
| BC970620                                                                          | 6,2      | 8        | 91       | 53       | 63,06 | BC890620                                                                          | 111,20 | BC971200                                                                          | 12,0     | 12       | 118      | 71       | 117,96 | BC891200                                                                            | 184,03 |
| BC970630                                                                          | 6,3      | 8        | 91       | 53       | 63,06 | BC890630                                                                          | 111,20 | BC971210                                                                          | 12,1     | 14       | 124      | 77       | 155,06 | BC891210                                                                            | 249,96 |
| BC970640                                                                          | 6,4      | 8        | 91       | 53       | 63,06 | BC890640                                                                          | 111,20 | BC971230                                                                          | 12,3     | 14       | 124      | 77       | 155,06 | BC891230                                                                            | 249,96 |
| BC970650                                                                          | 6,5      | 8        | 91       | 53       | 63,06 | BC890650                                                                          | 111,20 | BC971240                                                                          | 12,4     | 14       | 124      | 77       | 155,06 | BC891240                                                                            | 249,96 |
| BC970660                                                                          | 6,6      | 8        | 91       | 53       | 63,06 | BC890660                                                                          | 111,20 | BC971250                                                                          | 12,5     | 14       | 124      | 77       | 155,06 | BC891250                                                                            | 249,96 |
| BC970670                                                                          | 6,7      | 8        | 91       | 53       | 63,06 | BC890670                                                                          | 111,20 | BC971270                                                                          | 12,7     | 14       | 124      | 77       | 155,06 | BC891270                                                                            | 249,96 |
| BC970680                                                                          | 6,8      | 8        | 91       | 53       | 63,06 | BC890680                                                                          | 111,20 | BC971300                                                                          | 13,0     | 14       | 124      | 77       | 155,06 | BC891300                                                                            | 249,96 |
| BC970690                                                                          | 6,9      | 8        | 91       | 53       | 63,06 | BC890690                                                                          | 111,20 | BC971310                                                                          | 13,1     | 14       | 124      | 77       | 155,06 | BC891310                                                                            | 249,96 |
| BC970700                                                                          | 7,0      | 8        | 91       | 53       | 63,06 | BC890700                                                                          | 111,20 | BC971330                                                                          | 13,3     | 14       | 124      | 77       | 155,06 | BC891330                                                                            | 249,96 |
| BC970710                                                                          | 7,1      | 8        | 91       | 53       | 63,06 | BC890710                                                                          | 111,20 | BC971350                                                                          | 13,5     | 14       | 124      | 77       | 155,06 | BC891350                                                                            | 249,96 |
| BC970720                                                                          | 7,2      | 8        | 91       | 53       | 63,06 | BC890720                                                                          | 111,20 | BC971370                                                                          | 13,7     | 14       | 124      | 77       | 155,06 | BC891370                                                                            | 249,96 |
| BC970730                                                                          | 7,3      | 8        | 91       | 53       | 63,06 | BC890730                                                                          | 111,20 | BC971380                                                                          | 13,8     | 14       | 124      | 77       | 155,06 | BC891380                                                                            | 249,96 |
| BC970740                                                                          | 7,4      | 8        | 91       | 53       | 63,06 | BC890740                                                                          | 111,20 | BC971400                                                                          | 14,0     | 14       | 124      | 77       | 155,06 | BC891400                                                                            | 249,96 |
| BC970750                                                                          | 7,5      | 8        | 91       | 53       | 63,06 | BC890750                                                                          | 111,20 | BC971450                                                                          | 14,5     | 16       | 133      | 83       | 194,37 | BC891450                                                                            | 313,48 |
| BC970760                                                                          | 7,6      | 8        | 91       | 53       | 63,06 | BC890760                                                                          | 111,20 | BC971470                                                                          | 14,7     | 16       | 133      | 83       | 194,37 | BC891470                                                                            | 313,48 |
| BC970770                                                                          | 7,7      | 8        | 91       | 53       | 63,06 | BC890770                                                                          | 111,20 | BC971480                                                                          | 14,8     | 16       | 133      | 83       | 194,37 | BC891480                                                                            | 313,48 |
| BC970780                                                                          | 7,8      | 8        | 91       | 53       | 63,06 | BC890780                                                                          | 111,20 | BC971500                                                                          | 15,0     | 16       | 133      | 83       | 194,37 | BC891500                                                                            | 313,48 |
| BC970790                                                                          | 7,9      | 8        | 91       | 53       | 63,06 | BC890790                                                                          | 111,20 | BC971550                                                                          | 15,5     | 16       | 133      | 83       | 194,37 | BC891550                                                                            | 313,48 |
| BC970800                                                                          | 8,0      | 8        | 91       | 53       | 63,06 | BC890800                                                                          | 111,20 | BC971580                                                                          | 15,8     | 16       | 133      | 83       | 194,37 | BC891580                                                                            | 313,48 |
| BC970810                                                                          | 8,1      | 10       | 103      | 61       | 81,94 | BC890810                                                                          | 129,27 | BC971600                                                                          | 16,0     | 16       | 133      | 83       | 194,37 | BC891600                                                                            | 313,48 |
| BC970830                                                                          | 8,3      | 10       | 103      | 61       | 81,94 | BC890830                                                                          | 129,27 | BC971650                                                                          | 16,5     | 18       | 143      | 93       | 323,79 | BC891650                                                                            | 494,93 |
| BC970840                                                                          | 8,4      | 10       | 103      | 61       | 81,94 | BC890840                                                                          | 129,27 | BC971700                                                                          | 17,0     | 18       | 143      | 93       | 323,79 | BC891700                                                                            | 494,93 |
| BC970850                                                                          | 8,5      | 10       | 103      | 61       | 81,94 | BC890850                                                                          | 129,27 | BC971750                                                                          | 17,5     | 18       | 143      | 93       | 323,79 | BC891750                                                                            | 494,93 |
| BC970860                                                                          | 8,6      | 10       | 103      | 61       | 81,94 | BC890860                                                                          | 129,27 | BC971800                                                                          | 18,0     | 18       | 143      | 93       | 323,79 | BC891800                                                                            | 494,93 |
| BC970870                                                                          | 8,7      | 10       | 103      | 61       | 81,94 | BC890870                                                                          | 129,27 | BC971850                                                                          | 18,5     | 20       | 153      | 101      | 353,91 | BC891850                                                                            | 540,98 |
| BC970880                                                                          | 8,8      | 10       | 103      | 61       | 81,94 | BC890880                                                                          | 129,27 | BC971900                                                                          | 19,0     | 20       | 153      | 101      | 353,91 | BC891900                                                                            | 540,98 |
| BC970890                                                                          | 8,9      | 10       | 103      | 61       | 81,94 | BC890890                                                                          | 129,27 | BC971950                                                                          | 19,5     | 20       | 153      | 101      | 353,91 | BC891950                                                                            | 540,98 |
|                                                                                   |          |          |          |          |       |                                                                                   |        | BC972000                                                                          | 20,0     | 20       | 153      | 101      | 353,91 | BC892000                                                                            | 540,98 |

## FORETS CARBURE DIN 6537L AVEC TROUS D'HUILE

Réf. BC96

7xD

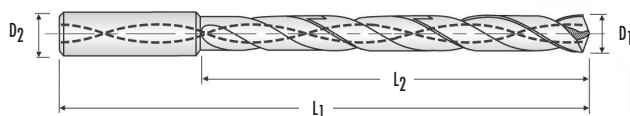
CARBURE

TOL D1  
m7TOL D2  
h6

TiAlN

HARDOX  
450

Foret spécial pour HARDOX 450



| BC96     |          |          |          |          |        |
|----------|----------|----------|----------|----------|--------|
|          | D1<br>mm | D2<br>mm | L1<br>mm | L2<br>mm | €      |
| BC960300 | 3,00     | 6        | 72       | 34       | 178,81 |
| BC960320 | 3,20     | 6        | 72       | 34       | 178,81 |
| BC960350 | 3,50     | 6        | 72       | 34       | 178,81 |
| BC960380 | 3,80     | 6        | 81       | 43       | 178,81 |
| BC960400 | 4,00     | 6        | 81       | 43       | 178,81 |
| BC960420 | 4,20     | 6        | 81       | 43       | 178,81 |
| BC960450 | 4,50     | 6        | 81       | 43       | 178,81 |
| BC960480 | 4,80     | 6        | 95       | 57       | 178,81 |
| BC960500 | 5,00     | 6        | 95       | 57       | 178,81 |
| BC960520 | 5,20     | 6        | 95       | 57       | 178,81 |
| BC960550 | 5,50     | 6        | 95       | 57       | 178,81 |
| BC960560 | 5,60     | 6        | 95       | 57       | 178,81 |
| BC960570 | 5,70     | 6        | 95       | 57       | 178,81 |
| BC960580 | 5,80     | 6        | 95       | 57       | 178,81 |
| BC960590 | 5,90     | 6        | 95       | 57       | 178,81 |
| BC960600 | 6,00     | 6        | 95       | 57       | 178,81 |
| BC960610 | 6,10     | 8        | 114      | 76       | 194,76 |
| BC960620 | 6,20     | 8        | 114      | 76       | 194,76 |
| BC960630 | 6,30     | 8        | 114      | 76       | 194,76 |
| BC960650 | 6,50     | 8        | 114      | 76       | 194,76 |
| BC960660 | 6,60     | 8        | 114      | 76       | 194,76 |
| BC960680 | 6,80     | 8        | 114      | 76       | 194,76 |
| BC960690 | 6,90     | 8        | 114      | 76       | 194,76 |
| BC960700 | 7,00     | 8        | 114      | 76       | 194,76 |
| BC960710 | 7,10     | 8        | 114      | 76       | 194,76 |
| BC960740 | 7,40     | 8        | 114      | 76       | 194,76 |
| BC960750 | 7,50     | 8        | 114      | 76       | 194,76 |
| BC960780 | 7,80     | 8        | 114      | 76       | 194,76 |
| BC960800 | 8,00     | 8        | 114      | 76       | 194,76 |
| BC960810 | 8,10     | 10       | 142      | 95       | 263,73 |
| BC960840 | 8,40     | 10       | 142      | 95       | 263,73 |
| BC960850 | 8,50     | 10       | 142      | 95       | 263,73 |
| BC960860 | 8,60     | 10       | 142      | 95       | 263,73 |
| BC960870 | 8,70     | 10       | 142      | 95       | 263,73 |
| BC960880 | 8,80     | 10       | 142      | 95       | 263,73 |
| BC960900 | 9,00     | 10       | 131      | 87       | 263,73 |
| BC960930 | 9,30     | 10       | 142      | 95       | 263,73 |
| BC960950 | 9,50     | 10       | 142      | 95       | 263,73 |
| BC960960 | 9,60     | 10       | 142      | 95       | 263,73 |
| BC960980 | 9,80     | 10       | 142      | 95       | 263,73 |
| BC961000 | 10,00    | 10       | 142      | 95       | 263,73 |
| BC961020 | 10,20    | 12       | 162      | 114      | 347,71 |
| BC961040 | 10,40    | 12       | 162      | 114      | 347,71 |
| BC961050 | 10,50    | 12       | 162      | 114      | 347,71 |
| BC961060 | 10,60    | 12       | 162      | 114      | 347,71 |
| BC961080 | 10,80    | 12       | 162      | 114      | 347,71 |
| BC961100 | 11,00    | 12       | 162      | 114      | 347,71 |
| BC961120 | 11,20    | 12       | 162      | 114      | 347,71 |
| BC961150 | 11,50    | 12       | 162      | 114      | 347,71 |
| BC961180 | 11,80    | 12       | 162      | 114      | 347,71 |
| BC961200 | 12,00    | 12       | 162      | 114      | 347,71 |



## FORETS CARBURE DIN 6537L AVEC TROUS D'HUILE

12xD

Réf. BXX

DIN  
6537L

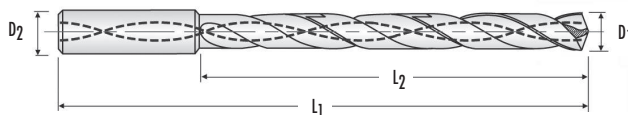
CARBURE

TOL D1  
m7TOL D2  
h6

TiAIN

HARDOX  
450

Foret spécial pour HARDOX 450



|         | BXX      |          |          |          |        |
|---------|----------|----------|----------|----------|--------|
|         | D1<br>mm | D2<br>mm | L1<br>mm | L2<br>mm | €      |
| BXX0300 | 3,0      | 6        | 92       | 54       | 206,07 |
| BXX0320 | 3,2      | 6        | 92       | 54       | 206,07 |
| BXX0330 | 3,3      | 6        | 92       | 54       | 206,07 |
| BXX0350 | 3,5      | 6        | 92       | 54       | 206,07 |
| BXX0370 | 3,7      | 6        | 92       | 54       | 206,07 |
| BXX0380 | 3,8      | 6        | 102      | 64       | 206,07 |
| BXX0390 | 3,9      | 6        | 102      | 64       | 206,07 |
| BXX0400 | 4,0      | 6        | 102      | 64       | 206,07 |
| BXX0420 | 4,2      | 6        | 102      | 64       | 206,07 |
| BXX0430 | 4,3      | 6        | 102      | 64       | 206,07 |
| BXX0440 | 4,4      | 6        | 102      | 64       | 219,84 |
| BXX0450 | 4,5      | 6        | 102      | 64       | 219,84 |
| BXX0460 | 4,6      | 6        | 102      | 64       | 219,84 |
| BXX0470 | 4,7      | 6        | 102      | 64       | 219,84 |
| BXX0480 | 4,8      | 6        | 116      | 78       | 219,84 |
| BXX0490 | 4,9      | 6        | 116      | 78       | 219,84 |
| BXX0500 | 5,0      | 6        | 116      | 78       | 219,84 |
| BXX0510 | 5,1      | 6        | 116      | 78       | 219,84 |
| BXX0520 | 5,2      | 6        | 116      | 78       | 219,84 |
| BXX0530 | 5,3      | 6        | 116      | 78       | 219,84 |
| BXX0540 | 5,4      | 6        | 116      | 78       | 219,84 |
| BXX0550 | 5,5      | 6        | 116      | 78       | 219,84 |
| BXX0560 | 5,6      | 6        | 116      | 78       | 219,84 |
| BXX0570 | 5,7      | 6        | 116      | 78       | 219,84 |
| BXX0580 | 5,8      | 6        | 116      | 78       | 219,84 |
| BXX0590 | 5,9      | 6        | 116      | 78       | 219,84 |
| BXX0600 | 6,0      | 6        | 116      | 78       | 219,84 |
| BXX0610 | 6,1      | 8        | 146      | 108      | 269,31 |
| BXX0620 | 6,2      | 8        | 146      | 108      | 269,31 |
| BXX0650 | 6,5      | 8        | 146      | 108      | 269,31 |
| BXX0660 | 6,6      | 8        | 146      | 108      | 269,31 |
| BXX0670 | 6,7      | 8        | 146      | 108      | 269,31 |
| BXX0680 | 6,8      | 8        | 146      | 108      | 285,77 |
| BXX0690 | 6,9      | 8        | 146      | 108      | 285,77 |
| BXX0700 | 7,0      | 8        | 146      | 108      | 285,77 |

|         | BXX      |          |          |          |        |
|---------|----------|----------|----------|----------|--------|
|         | D1<br>mm | D2<br>mm | L1<br>mm | L2<br>mm | €      |
| BXX0740 | 7,4      | 8        | 146      | 108      | 285,77 |
| BXX0750 | 7,5      | 8        | 146      | 108      | 285,77 |
| BXX0770 | 7,7      | 8        | 146      | 108      | 285,77 |
| BXX0780 | 7,8      | 8        | 146      | 108      | 315,42 |
| BXX0800 | 8,0      | 8        | 146      | 108      | 319,57 |
| BXX0820 | 8,2      | 10       | 162      | 120      | 357,27 |
| BXX0850 | 8,5      | 10       | 162      | 120      | 357,27 |
| BXX0880 | 8,8      | 10       | 162      | 120      | 357,27 |
| BXX0900 | 9,0      | 10       | 162      | 120      | 357,27 |
| BXX0950 | 9,5      | 10       | 162      | 120      | 357,27 |
| BXX0980 | 9,8      | 10       | 162      | 120      | 357,27 |
| BXX0990 | 9,9      | 10       | 162      | 120      | 357,27 |
| BXX1000 | 10,0     | 10       | 162      | 120      | 357,27 |
| BXX1010 | 10,1     | 12       | 204      | 156      | 500,16 |
| BXX1020 | 10,2     | 12       | 204      | 156      | 500,16 |
| BXX1030 | 10,3     | 12       | 204      | 156      | 500,16 |
| BXX1050 | 10,5     | 12       | 204      | 156      | 500,16 |
| BXX1080 | 10,8     | 12       | 204      | 156      | 500,16 |
| BXX1100 | 11,0     | 12       | 204      | 156      | 500,16 |
| BXX1120 | 11,2     | 12       | 204      | 156      | 500,16 |
| BXX1140 | 11,4     | 12       | 204      | 156      | 500,16 |
| BXX1150 | 11,5     | 12       | 204      | 156      | 500,16 |
| BXX1180 | 11,8     | 12       | 204      | 156      | 500,16 |
| BXX1200 | 12,0     | 12       | 204      | 156      | 500,16 |
| BXX1250 | 12,5     | 14       | 230      | 182      | 654,03 |
| BXX1280 | 12,8     | 14       | 230      | 182      | 654,03 |
| BXX1300 | 13,0     | 14       | 230      | 182      | 654,03 |
| BXX1350 | 13,5     | 14       | 230      | 182      | 654,03 |
| BXX1380 | 13,8     | 14       | 230      | 182      | 654,03 |
| BXX1400 | 14,0     | 14       | 230      | 182      | 654,03 |
| BXX1450 | 14,5     | 16       | 260      | 208      | 851,85 |
| BXX1500 | 15,0     | 16       | 260      | 208      | 851,85 |
| BXX1550 | 15,5     | 16       | 260      | 208      | 851,85 |
| BXX1600 | 16,0     | 16       | 260      | 208      | 851,85 |



**FORETS CARBURE DIN 6537L AVEC TROUS D'HUILE**

Ref. BXL  
Ref. BXXL

**DIN  
6537L**

**CARBURE**

**TOL D1  
m7**

**TOL D2  
h6**

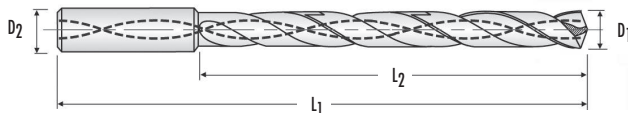


**TiAIN**

**HARDOX  
450**



Foret spécial pour HARDOX 450



**15xD**

|         | D1<br>mm | D2<br>mm | L1<br>mm | L2<br>mm | BXL<br>€ |
|---------|----------|----------|----------|----------|----------|
| BXL0300 | 3,0      | 6        | 100      | 60       | 279,60   |
| BXL0320 | 3,2      | 6        | 100      | 60       | 279,60   |
| BXL0330 | 3,3      | 6        | 100      | 60       | 279,60   |
| BXL0350 | 3,5      | 6        | 100      | 60       | 279,60   |
| BXL0380 | 3,8      | 6        | 108      | 68       | 279,60   |
| BXL0390 | 3,9      | 6        | 108      | 68       | 279,60   |
| BXL0400 | 4,0      | 6        | 108      | 68       | 279,60   |
| BXL0420 | 4,2      | 6        | 115      | 78       | 311,34   |
| BXL0450 | 4,5      | 6        | 115      | 78       | 311,34   |
| BXL0500 | 5,0      | 6        | 125      | 84       | 320,02   |
| BXL0550 | 5,5      | 6        | 130      | 92       | 325,63   |
| BXL0590 | 5,9      | 6        | 140      | 100      | 325,63   |
| BXL0600 | 6,0      | 6        | 140      | 100      | 325,63   |
| BXL0650 | 6,5      | 8        | 145      | 108      | 427,81   |
| BXL0680 | 6,8      | 8        | 170      | 130      | 486,51   |
| BXL0700 | 7,0      | 8        | 170      | 130      | 486,51   |
| BXL0750 | 7,5      | 8        | 170      | 130      | 486,51   |
| BXL0780 | 7,8      | 8        | 170      | 130      | 486,51   |
| BXL0800 | 8,0      | 8        | 170      | 130      | 486,51   |
| BXL0850 | 8,5      | 10       | 208      | 163      | 659,68   |
| BXL0900 | 9,0      | 10       | 208      | 163      | 659,68   |
| BXL0950 | 9,5      | 10       | 208      | 163      | 659,68   |
| BXL0980 | 9,8      | 10       | 208      | 163      | 659,68   |
| BXL1000 | 10,0     | 10       | 208      | 163      | 659,68   |
| BXL1050 | 10,5     | 12       | 245      | 195      | 847,76   |
| BXL1100 | 11,0     | 12       | 245      | 195      | 847,76   |
| BXL1150 | 11,5     | 12       | 245      | 195      | 847,76   |
| BXL1180 | 11,8     | 12       | 245      | 195      | 847,76   |
| BXL1200 | 12,0     | 12       | 245      | 195      | 847,76   |
| BXL1250 | 12,5     | 14       | 280      | 230      | 1.161,34 |
| BXL1300 | 13,0     | 14       | 280      | 230      | 1.161,34 |
| BXL1400 | 14,0     | 14       | 280      | 230      | 1.161,34 |
| BXL1500 | 15,0     | 16       | 310      | 260      | 1.414,23 |

**20xD**

|          | D1<br>mm | D2<br>mm | L1<br>mm | L2<br>mm | BXXL<br>€ |
|----------|----------|----------|----------|----------|-----------|
| BXXL0300 | 3,0      | 6        | 110      | 70       | 307,56    |
| BXXL0350 | 3,5      | 6        | 136      | 96       | 307,56    |
| BXXL0400 | 4,0      | 6        | 136      | 96       | 307,56    |
| BXXL0450 | 4,5      | 6        | 158      | 118      | 342,47    |
| BXXL0500 | 5,0      | 6        | 158      | 118      | 352,02    |
| BXXL0510 | 5,1      | 6        | 180      | 140      | 358,19    |
| BXXL0550 | 5,5      | 6        | 180      | 140      | 358,19    |
| BXXL0600 | 6,0      | 6        | 180      | 140      | 358,19    |
| BXXL0650 | 6,5      | 8        | 202      | 162      | 470,59    |
| BXXL0700 | 7,0      | 8        | 202      | 162      | 535,16    |
| BXXL0750 | 7,5      | 8        | 223      | 183      | 535,16    |
| BXXL0800 | 8,0      | 8        | 223      | 183      | 535,16    |
| BXXL0850 | 8,5      | 10       | 249      | 205      | 725,65    |
| BXXL0900 | 9,0      | 10       | 249      | 205      | 725,65    |
| BXXL1000 | 10,0     | 10       | 271      | 227      | 725,65    |



## FORETS MICROMÉTRIQUES À QUEUE RENFORCÉE

Forets pour métaux

Rose

Réf. BC30

HSS



5xD



|          | D1<br>mm | L1<br>mm | L2<br>mm | BC30<br>€ |
|----------|----------|----------|----------|-----------|
| BC300050 | 0,50     | 43       | 5        | 3,37      |
| BC300060 | 0,60     | 43       | 7        | 3,37      |
| BC300070 | 0,70     | 43       | 7        | 3,37      |
| BC300075 | 0,75     | 43       | 7        | 3,37      |
| BC300080 | 0,80     | 43       | 7        | 3,37      |
| BC300090 | 0,90     | 43       | 7        | 3,37      |
| BC300095 | 0,95     | 43       | 7        | 3,37      |
| BC300100 | 1,00     | 43       | 7        | 3,37      |
| BC300110 | 1,10     | 43       | 7        | 3,37      |
| BC300120 | 1,20     | 43       | 10       | 3,37      |
| BC300125 | 1,25     | 43       | 10       | 3,37      |
| BC300130 | 1,30     | 43       | 10       | 3,37      |

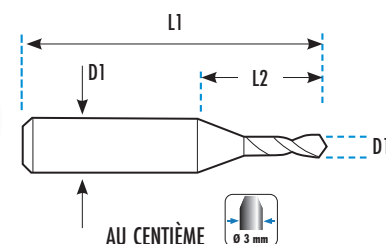
|          | D1<br>mm | L1<br>mm | L2<br>mm | BC30<br>€ |
|----------|----------|----------|----------|-----------|
| BC300140 | 1,40     | 43       | 10       | 3,37      |
| BC300150 | 1,50     | 43       | 10       | 3,37      |
| BC300160 | 1,60     | 43       | 10       | 3,37      |
| BC300170 | 1,70     | 43       | 10       | 3,37      |
| BC300175 | 1,75     | 43       | 10       | 3,37      |
| BC300180 | 1,80     | 43       | 10       | 3,37      |
| BC300190 | 1,90     | 43       | 10       | 3,37      |
| BC300200 | 2,00     | 43       | 10       | 3,37      |
| BC300210 | 2,10     | 43       | 10       | 3,37      |
| BC300220 | 2,20     | 43       | 10       | 3,37      |
| BC300225 | 2,25     | 43       | 10       | 3,37      |
| BC300235 | 2,35     | 43       | 10       | 3,37      |
| BC300240 | 2,40     | 43       | 10       | 3,37      |

Réf. BC79

CARBURE

HAUTE  
PERFORMANCE

5xD



AU CENTIÈME

|          | D1<br>mm | L1<br>mm | L2<br>mm | BC79<br>€ |
|----------|----------|----------|----------|-----------|
| BC790025 | 0,25     | 38       | 5        | 28,84     |
| BC790030 | 0,30     | 38       | 5        | 28,84     |
| BC790035 | 0,35     | 38       | 5        | 28,84     |
| BC790040 | 0,40     | 38       | 5        | 20,96     |
| BC790045 | 0,45     | 38       | 5        | 20,96     |
| BC790050 | 0,50     | 38       | 5        | 14,55     |
| BC790055 | 0,55     | 38       | 5        | 14,55     |
| BC790060 | 0,60     | 38       | 5        | 14,55     |
| BC790065 | 0,65     | 38       | 5        | 13,13     |
| BC790070 | 0,70     | 38       | 10       | 13,13     |
| BC790075 | 0,75     | 38       | 10       | 13,13     |
| BC790080 | 0,80     | 38       | 10       | 13,13     |
| BC790085 | 0,85     | 38       | 10       | 13,13     |
| BC790090 | 0,90     | 38       | 10       | 13,13     |
| BC790095 | 0,95     | 38       | 10       | 13,13     |
| BC790100 | 1,00     | 38       | 10       | 13,13     |
| BC790105 | 1,05     | 38       | 10       | 13,13     |
| BC790110 | 1,10     | 38       | 10       | 13,13     |
| BC790115 | 1,15     | 38       | 10       | 13,13     |
| BC790120 | 1,20     | 38       | 10       | 13,13     |
| BC790125 | 1,25     | 38       | 10       | 13,13     |
| BC790130 | 1,30     | 38       | 10       | 13,13     |
| BC790135 | 1,35     | 38       | 10       | 13,13     |
| BC790140 | 1,40     | 38       | 10       | 13,13     |
| BC790145 | 1,45     | 38       | 10       | 13,13     |
| BC790150 | 1,50     | 38       | 10       | 13,13     |
| BC790155 | 1,55     | 38       | 10       | 13,13     |
| BC790160 | 1,60     | 38       | 10       | 13,13     |
| BC790165 | 1,65     | 38       | 10       | 16,51     |
| BC790170 | 1,70     | 38       | 10       | 16,51     |

|          | D1<br>mm | L1<br>mm | L2<br>mm | BC79<br>€ |
|----------|----------|----------|----------|-----------|
| BC790175 | 1,75     | 38       | 10       | 16,51     |
| BC790180 | 1,80     | 38       | 10       | 16,51     |
| BC790185 | 1,85     | 38       | 10       | 16,51     |
| BC790190 | 1,90     | 38       | 10       | 16,51     |
| BC790195 | 1,95     | 38       | 10       | 16,51     |
| BC790200 | 2,00     | 38       | 10       | 16,51     |
| BC790205 | 2,05     | 38       | 10       | 16,51     |
| BC790210 | 2,10     | 38       | 10       | 16,51     |
| BC790215 | 2,15     | 38       | 10       | 16,51     |
| BC790220 | 2,20     | 38       | 10       | 16,51     |
| BC790225 | 2,25     | 38       | 10       | 16,51     |
| BC790230 | 2,30     | 38       | 10       | 16,51     |
| BC790235 | 2,35     | 38       | 10       | 16,51     |
| BC790240 | 2,40     | 38       | 10       | 16,51     |
| BC790245 | 2,45     | 38       | 10       | 16,51     |
| BC790250 | 2,50     | 38       | 10       | 16,51     |
| BC790255 | 2,55     | 38       | 10       | 16,51     |
| BC790260 | 2,60     | 38       | 10       | 16,51     |
| BC790265 | 2,65     | 38       | 10       | 16,51     |
| BC790270 | 2,70     | 38       | 10       | 16,51     |
| BC790275 | 2,75     | 38       | 10       | 16,51     |
| BC790280 | 2,80     | 38       | 10       | 16,51     |
| BC790285 | 2,85     | 38       | 10       | 16,51     |
| BC790290 | 2,90     | 38       | 10       | 16,51     |
| BC790295 | 2,95     | 38       | 10       | 16,51     |
| BC790300 | 3,00     | 38       | 10       | 16,51     |
| BC790305 | 3,05     | 38       | 10       | 16,51     |
| BC790310 | 3,10     | 38       | 10       | 16,51     |
| BC790315 | 3,15     | 38       | 10       | 16,51     |

|             | D1<br>mm | BC79<br>€ |
|-------------|----------|-----------|
| 0,10 - 0,39 |          | 28,84     |
| 0,41 - 0,89 |          | 21,51     |
| 0,91 - 1,19 |          | 21,51     |
| 1,21 - 1,39 |          | 23,22     |
| 1,41 - 1,89 |          | 23,22     |
| 1,91 - 2,19 |          | 23,22     |
| 2,21 - 2,39 |          | 24,20     |
| 2,41 - 2,89 |          | 24,20     |
| 2,91 - 2,99 |          | 24,20     |



**FRET CARBURE POUR ACIERS TRAITÉS ET POUR BLINDAGES**

Ref. BC85

**70  
HRC**

**CARBURE**

**TOL D1  
h7**

**TOL D2  
h6**

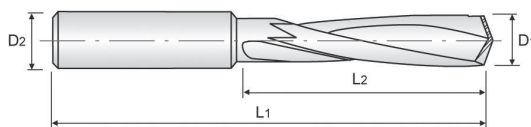


**TiAIN**

**HARDOX  
600**



Foret spécial pour HARDOX 600

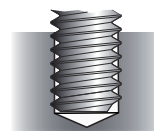


|          | D1<br>mm | D2<br>mm | L1<br>mm | L2<br>mm | BC85<br>€ |
|----------|----------|----------|----------|----------|-----------|
| BC850300 | 3,0      | 3        | 46       | 16       | 47,42     |
| BC850330 | 3,3      | 4        | 48       | 18       | 54,43     |
| BC850340 | 3,4      | 4        | 50       | 20       | 54,43     |
| BC850350 | 3,5      | 4        | 50       | 20       | 54,43     |
| BC850400 | 4,0      | 4        | 52       | 22       | 55,53     |
| BC850420 | 4,2      | 6        | 65       | 25       | 78,85     |
| BC850430 | 4,3      | 6        | 68       | 28       | 78,85     |
| BC850440 | 4,4      | 6        | 68       | 28       | 78,85     |
| BC850450 | 4,5      | 6        | 68       | 28       | 78,85     |
| BC850500 | 5,0      | 6        | 72       | 32       | 78,85     |
| BC850510 | 5,1      | 6        | 72       | 32       | 78,85     |
| BC850520 | 5,2      | 6        | 72       | 32       | 78,85     |
| BC850550 | 5,5      | 6        | 75       | 35       | 78,85     |
| BC850600 | 6,0      | 6        | 75       | 35       | 78,85     |
| BC850630 | 6,3      | 8        | 80       | 40       | 97,80*    |
| BC850650 | 6,5      | 8        | 80       | 40       | 97,80     |
| BC850680 | 6,8      | 8        | 85       | 45       | 97,80     |
| BC850690 | 6,9      | 8        | 85       | 45       | 97,80     |
| BC850700 | 7,0      | 8        | 85       | 45       | 97,80     |
| BC850750 | 7,5      | 8        | 85       | 45       | 97,80     |
| BC850800 | 8,0      | 8        | 98       | 50       | 97,80     |
| BC850850 | 8,5      | 10       | 98       | 50       | 149,47    |
| BC850860 | 8,6      | 10       | 105      | 57       | 149,47    |
| BC850880 | 8,8      | 10       | 105      | 57       | 149,47    |
| BC850900 | 9,0      | 10       | 105      | 57       | 149,47    |
| BC850950 | 9,5      | 10       | 105      | 57       | 149,47    |
| BC851000 | 10,0     | 10       | 111      | 63       | 149,47    |
| BC851020 | 10,2     | 12       | 111      | 63       | 193,57    |
| BC851030 | 10,3     | 12       | 111      | 63       | 227,13    |
| BC851040 | 10,4     | 12       | 111      | 63       | 227,13    |
| BC851050 | 10,5     | 12       | 111      | 63       | 227,13    |
| BC851080 | 10,8     | 12       | 119      | 71       | 227,13    |
| BC851100 | 11,0     | 12       | 119      | 71       | 227,13    |
| BC851150 | 11,5     | 12       | 119      | 71       | 227,13    |
| BC851200 | 12,0     | 12       | 119      | 71       | 227,13    |
| BC851400 | 14,0     | 14       | 125      | 77       | 258,10    |

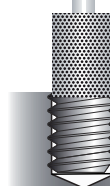
\*Jusqu'à fin de stock

**PERÇAGE DE TARAUDS/VIS CASSÉS**

Vis cassée



Étape 1  
Nettoyer la surface



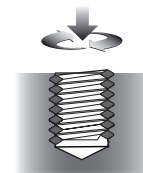
Étape 2  
Perçer avec le foret BC85



Étape 3  
Nettoyer les copeaux



Étape 4 (Optionnel)  
Réparer le filetage avec  
le filet rapporté



## FORET STEP CUT POUR PERÇAGE DE SURFACES COURBES ET INSTABLES

DIN  
338

HSS



Al



Réf. TK02

STEP CUT



Foret hélicoïdal HSS avec géométrie de la pointe STEP CUT, coupe étagée.

NOUVEAU Foret STEP CUT: Géométrie étagée pour une pénétration progressive.

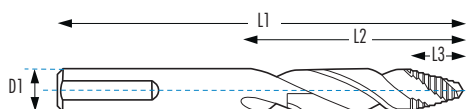
Pour travailler facilement, rapidement et précisément sur des surfaces courbes, instables ou inclinées.

Précision accrue grâce à la pointe de centrage qui empêche le glissement au début du perçage.

La géométrie STEP CUT À COUPE ÉTAGÉE crée des trous plus centrés, plus ronds et plus précis.

Le triple méplat ANTI-GLISSE sur la queue transmet la puissance de la perceuse de manière efficace.

Permet de percer l'acier, l'aluminium, le cuivre, le nickel, le zinc, le PVC, la fibre de verre et le bois.



|          | TK02     |          |          |          |    |       |
|----------|----------|----------|----------|----------|----|-------|
|          | D1<br>mm | L1<br>mm | L2<br>mm | L3<br>mm |    | €     |
| TK020100 | 1,0      | 34       | 12       | -        | 10 | 3,42  |
| TK020150 | 1,5      | 40       | 18       | -        | 10 | 3,52  |
| TK020200 | 2,0      | 49       | 24       | -        | 10 | 3,67  |
| TK020250 | 2,5      | 57       | 30       | 1,6      | 10 | 4,27  |
| TK020300 | 3,0      | 61       | 33       | 1,9      | 10 | 4,48  |
| TK020320 | 3,2      | 65       | 36       | 2,1      | 10 | 5,36  |
| TK020330 | 3,3      | 65       | 36       | 2,2      | 10 | 5,36  |
| TK020350 | 3,5      | 70       | 39       | 2,1      | 10 | 5,36  |
| TK020400 | 4,0      | 75       | 43       | 2,9      | 10 | 6,34  |
| TK020410 | 4,1      | 75       | 43       | 3,0      | 10 | 6,97  |
| TK020420 | 4,2      | 75       | 43       | 3,0      | 10 | 6,97  |
| TK020450 | 4,5      | 80       | 47       | 3,3      | 10 | 6,97  |
| TK020490 | 4,9      | 76       | 52       | 3,8      | 10 | 7,87  |
| TK020500 | 5,0      | 76       | 52       | 3,9      | 10 | 7,87  |
| TK020510 | 5,1      | 76       | 52       | 4,0      | 10 | 8,33  |
| TK020520 | 5,2      | 76       | 52       | 4,2      | 10 | 8,33  |
| TK020550 | 5,5      | 93       | 57       | 4,6      | 10 | 8,33  |
| TK020600 | 6,0      | 93       | 57       | 5,3      | 10 | 9,08  |
| TK020650 | 6,5      | 101      | 63       | 5,8      | 10 | 10,59 |
| TK020680 | 6,8      | 109      | 69       | 5,9      | 10 | 12,11 |
| TK020700 | 7,0      | 109      | 69       | 6,4      | 10 | 12,11 |
| TK020750 | 7,5      | 109      | 69       | 6,9      | 10 | 14,16 |
| TK020800 | 8,0      | 117      | 75       | 7,6      | 10 | 14,63 |
| TK020850 | 8,5      | 117      | 75       | 8,2      | 10 | 17,36 |
| TK020900 | 9,0      | 125      | 81       | 8,8      | 10 | 19,17 |
| TK020950 | 9,5      | 125      | 81       | 9,3      | 10 | 20,68 |
| TK021000 | 10,0     | 133      | 87       | 10,0     | 10 | 22,05 |
| TK021020 | 10,2     | 133      | 87       | 9,9      | 10 | 24,02 |
| TK021050 | 10,5     | 133      | 87       | 10,7     | 10 | 24,02 |
| TK021100 | 11,0     | 142      | 94       | 11,3     | 6  | 26,52 |
| TK021150 | 11,5     | 142      | 94       | 12,0     | 6  | 28,85 |
| TK021200 | 12,0     | 151      | 101      | 12,6     | 6  | 31,48 |
| TK021250 | 12,5     | 151      | 101      | 13,8     | 6  | 33,50 |
| TK021300 | 13,0     | 151      | 101      | 14,7     | 6  | 36,11 |



## FORET STEP CUT POUR PERÇAGE DE SURFACES COURBES ET INSTABLES

Réf. TK05

**DIN  
338**

**HSSCo  
5%**



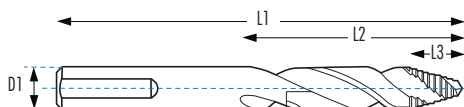
Forets pour métaux

Rose



**STEP CUT**

Foret Helicoidal HSSCo 5% à rendement élevé STEP CUT, coupe étagée.  
Nouveau Foret STEP CUT: Géométrie étagée pour une pénétration progressive.  
Pour travailler facilement, rapidement et précisément sur des surfaces courbes, instables ou inclinées.  
Précision accrue grâce à la pointe de centrage qui empêche le glissement au début du perçage.  
La géométrie STEP CUT à coupe étagée crée des trous plus centrés, plus ronds et plus précis.  
Le triple méplat ANTI-GLISSE sur la queue transmet la puissance de la perceuse de manière efficace.  
Permet de percer l'acier inoxydable, la fonte, le cuivre, le nickel, le zinc, le PVC et la fibre de verre.



| TK05     |          |          |          |          |    |       |
|----------|----------|----------|----------|----------|----|-------|
|          | D1<br>mm | L1<br>mm | L2<br>mm | L3<br>mm |    | €     |
| TK050100 | 1,0      | 34       | 12       | -        | 10 | 4,61  |
| TK050150 | 1,5      | 40       | 18       | -        | 10 | 4,76  |
| TK050200 | 2,0      | 49       | 24       | -        | 10 | 4,95  |
| TK050250 | 2,5      | 57       | 30       | 1,6      | 10 | 5,77  |
| TK050300 | 3,0      | 61       | 33       | 1,9      | 10 | 6,06  |
| TK050350 | 3,5      | 70       | 39       | 2,1      | 10 | 7,23  |
| TK050400 | 4,0      | 75       | 43       | 2,9      | 10 | 8,57  |
| TK050450 | 4,5      | 80       | 47       | 3,3      | 10 | 9,41  |
| TK050500 | 5,0      | 76       | 52       | 3,9      | 10 | 10,62 |
| TK050550 | 5,5      | 93       | 57       | 4,6      | 10 | 11,25 |
| TK050600 | 6,0      | 93       | 57       | 5,3      | 10 | 11,35 |
| TK050650 | 6,5      | 101      | 63       | 5,8      | 10 | 13,24 |
| TK050700 | 7,0      | 109      | 69       | 6,4      | 10 | 15,14 |
| TK050750 | 7,5      | 109      | 69       | 6,9      | 10 | 17,71 |
| TK050800 | 8,0      | 117      | 75       | 7,6      | 10 | 18,28 |
| TK050850 | 8,5      | 117      | 75       | 8,2      | 10 | 21,70 |
| TK050900 | 9,0      | 125      | 81       | 8,8      | 10 | 23,96 |
| TK050950 | 9,5      | 125      | 81       | 9,3      | 10 | 25,85 |
| TK051000 | 10,0     | 133      | 87       | 10,0     | 10 | 25,36 |
| TK051050 | 10,5     | 133      | 87       | 10,7     | 10 | 27,61 |
| TK051100 | 11,0     | 142      | 94       | 11,3     | 6  | 30,51 |
| TK051150 | 11,5     | 142      | 94       | 12,0     | 6  | 33,18 |
| TK051200 | 12,0     | 151      | 101      | 12,6     | 6  | 36,19 |
| TK051250 | 12,5     | 151      | 101      | 13,8     | 6  | 38,51 |
| TK051300 | 13,0     | 151      | 101      | 14,7     | 6  | 41,53 |



## OUTILS STEP CUT POUR PERÇAGE DE SURFACES COURBES ET INSTABLES

NEW

HSS

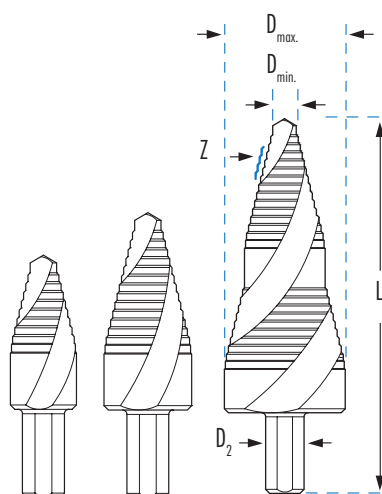
## FORETS MICRO-ÉTAGÉS STEPCUT

NEW

STEP CUT



HAUTEUR ÉTAGE 2 mm



AV40BM37



AV40BM38



AV40BM36

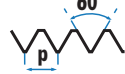


|           |              |              |          |          |    |                                                                                     | AV40BM   |
|-----------|--------------|--------------|----------|----------|----|-------------------------------------------------------------------------------------|----------|
|           | D min.<br>mm | D max.<br>mm | D2<br>mm | L1<br>mm | Z  | Ø Z mm<br>min - max                                                                 | HSS<br>€ |
| AV40BM37B | 6,0          | 15,0         | 9,5      | 55       | 11 | 6-7-8-9-10-11-12-13-14-14,5-15                                                      | 27,75    |
| AV40BM38B | 6,0          | 20,0         | 9,5      | 65       | 16 | 6-7-8-9-10-11-12-13-14-15-16-17-18-19-19,5-20                                       | 41,49    |
| AV40BM36B | 6,0          | 30,0         | 9,5      | 93       | 27 | 6-7-8-9-10-11-12-13-14-15-16-17-18-19<br>19,5-20-21-22-23-24-25-26-27-28-29-29,5-30 | 102,31   |

## FORET-TARAUD HSSCo STEP CUT

NEW

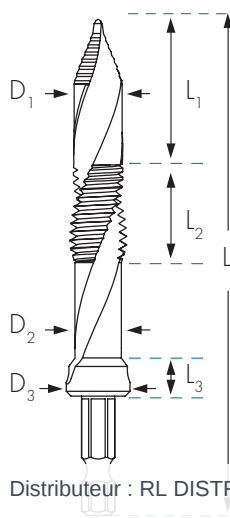
DIN 13

HSSCo  
5%

BRILLANT

TOL  
6HD  
QUEUE  
DÉGAGÉE

STEP CUT



|                                                                                     |   |  |          |          |          |         |          |          |          | MTKM  |
|-------------------------------------------------------------------------------------|---|--|----------|----------|----------|---------|----------|----------|----------|-------|
|  |   |  | L1<br>mm | L2<br>mm | L3<br>mm | L<br>mm | D1<br>mm | D2<br>mm | D3<br>mm | €     |
| M 3x0,50                                                                            | D |  | 7,5      | 6,0      | 6,0      | 52,0    | 2,5      | 2,2      | 7,3      | 20,27 |
| M 4x0,70                                                                            | D |  | 10,0     | 8,4      | 6,0      | 56,4    | 3,3      | 3,0      | 7,3      | 20,27 |
| M 5x0,80                                                                            | D |  | 13,0     | 9,5      | 6,0      | 63,5    | 4,2      | 3,7      | 7,3      | 20,27 |
| M 6x1,00                                                                            | D |  | 15,0     | 12,0     | 6,0      | 68,0    | 5,0      | 4,5      | 7,3      | 20,27 |
| M 8x1,25                                                                            | D |  | 20,0     | 15,0     | 6,0      | 81,0    | 6,8      | 6,3      | 9,4      | 28,04 |
| M 10x1,50                                                                           | D |  | 25,0     | 18,0     | 6,0      | 89,0    | 8,5      | 8,0      | 11,4     | 33,81 |
| M 12x1,75                                                                           | D |  | 30,0     | 21,0     | 8,0      | 104,0   | 10,3     | 9,8      | 13,4     | 56,36 |